



**POLARKON**

**CORPORATE PRESENTATION**



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Structural Design & Detailing

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# Company Overview



Established in 1995 with headquarters in Ankara, Türkiye

A leading design-build engineering and steel fabrication company specializing in comprehensive project delivery from conception to completion.

Two state-of-the-art fabrication facilities featuring:

- 34,000 m<sup>2</sup> total facility area
- 14,000 m<sup>2</sup> of enclosed fabrication space

Successfully delivered more than 600 unique design-build projects across international markets

Complete turnkey design-build engineering solutions including:

- Structural modeling and analysis
- Architectural design integration
- Connection detailing and specification
- End-to-end project management





# Corporate Structure



POLARKON's **main company** in  
Türkiye

Headquarters  
Fabrication Facilities  
Structural Design & Engineering  
Business Development



**ARER**

Former **General  
Contracting Company**

Infrastructure Works  
Highways  
Bridges  
Reinforced Concrete  
Buildings



**POLARKON**

**Polarkon LLC**

POLARKON's **US-based  
Affiliate**

Business Development  
Project Management  
Site Management  
Sales



**POLARKON**

**Polarkon GmbH**

POLARKON's **Europe-based  
Affiliate**

Business Development  
Project Management  
Site Management  
Sales



**Polarkon Middle East**

POLARKON's **Gulf-based  
Affiliate**

Business Development  
Project Management  
Site Management  
Sales



# Business Scope

## Products

**Structural Design & Detailing**

**Structural Health Monitoring (PYSIS)**

**Solar Carports**

## Services

**Space Frame & Conventional Steel Structures**

Production Halls

Logistics Centers

Sports Facilities

Airports

Energy Plants

**General Contracting Works**

Warehouses & Offices

Industrial Buildings

Sports Facilities

Shopping Malls

Convention Centers

**Turnkey Solutions for Industrial Buildings**

Warehouses

Industrial Buildings

Sports Facilities

Shopping Malls

Convention Centers

**Steel Platforms**

Steel Mezzanine Platforms

Steel Handrails

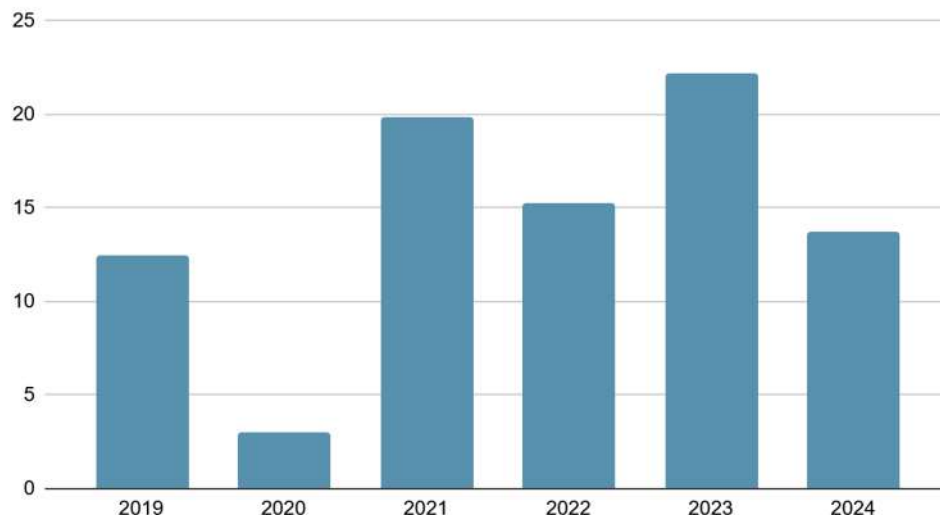
Steel Ladders & Cages

Steel Casterdeck Systems



# Sustainable Corporate Growth

Polarkon Group Turnover (Million EUR)



POLARKON is capable of undertaking projects valued **up to 25 million Euros** both domestically and internationally.

For projects ranging **from 25 million to 100 million Euros**, POLARKON leverages its expertise **by forming joint ventures** with trusted associate companies to deliver exceptional construction services.



# Fabrication Facilities



Located in Polatlı Industrial Zone, Ankara, Türkiye

**Total area of 34.000 m<sup>2</sup> with 14.000 m<sup>2</sup> of enclosed fabrication space**

**16.000 tons** annual fabrication capacity

**Up to EXC3 class steelworks** conforming EN, BS and ASTM standards

**Powered by 640 kWp On-Grid PV System**





## Quality Certificates



# ISO 9001:2015 Quality Management System

# ISO 45001:2018 Occupational Health and Safety Management System

# ISO 14001:2015 Environmental Management System

## EN 1090-1:2009 CE Marking for Steel Structures

# EN ISO 3834-2 Quality Requirements for Fusion Welding of Metallic Materials

## TSEK Certificate of Conformance to Turkish Standards





# Quality Control

Documentation	Material Check	Preparation for Fabrication	Fabrication	Tests	Protection
Method Statement	Material Acceptance (Physical observation)	Thickness Checks	Weldlog	Destructive & Non-Destructive Tests	Sand Blasting Check
ITP		Lamination Controls	PQR (Procedure Qualification Record)	VT (100%), MT, PT, RT	Thickness Checks for Corrosion Protection Coating
Shop Drawings	Chemical and Mechanical Tests	Traceability Strategy	WPS (Welding Procedure Specification)	Tensile Strength Tests	Paint Repair Reworks (if required)
Material Lists	Material Compliance for Technical Specifications	Welder's Certificate	Final Checks (Quantity controls)		
Preparation of Inspection Forms					



# Project Locations



POLARKON has completed **more than 600 unique design-build projects** worldwide, including the following countries;

- Azerbaijan
- Ethiopia
- Germany
- Italy
- Kazakhstan
- Kuwait
- Liberia
- Nigeria
- Qatar
- Rwanda
- Saudi Arabia
- Tunisia
- Turkmenistan
- Türkiye
- United Arab Emirates
- Uzbekistan



# Our Way to Green Steel

## POLARKON METAL YAPILAR ENDÜSTRİ VE TİCARET ANONİM ŞİRKETİ

### CARBON BORDER ADJUSTMENT MECHANISM SUMMARY REPORT



Prepared By:



Increasing energy costs and the reduction of operational carbon emissions become increasingly important over time

In the future, it is likely that planning permissions will be easier to be obtained with sustainable and environmentally friendly solutions.

Steel can be recycled any number of times without loss of quality or strength.

Components are fabricated under factory-controlled conditions with minimal waste.

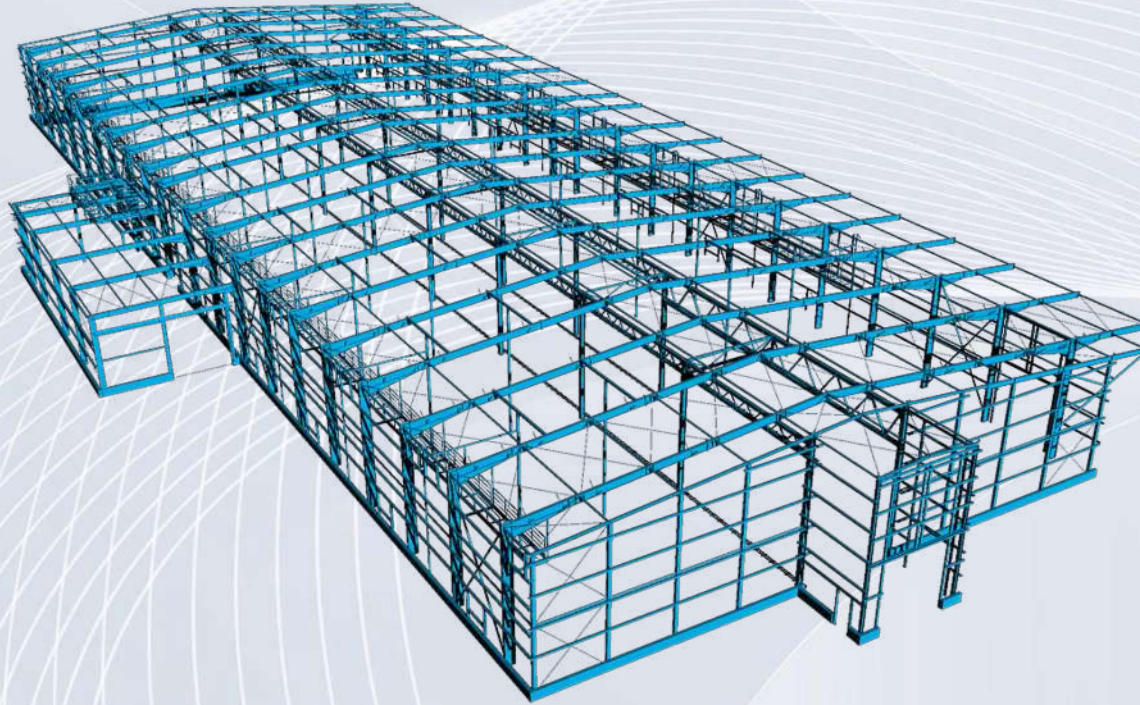
- Cuts are recycled as scrap
- Rarely any waste on site

Steel structures can be easily disassembled.

- Recycling and reuse



# Structural Design & Detailing



SAP 2000  
ETABS®

Tekla®  
Structures



IDEA StatiCa®



# Structural Design & Detailing

POLARKON is capable of using **Eurocodes** and **American codes** for structural design and detailing.

*Main Design codes used in POLARKON's projects are listed as follows;*

EN 1993-1-1:2005: "Eurocode 3: Design of Steel Structures Part 1-1: General Rules and Rules for Buildings"

EN 1990:2002: "Eurocode - Basis of Structural Design"

EN 1991-1-4:2005: "Eurocode 1: Actions on Structures - Part 1-4: General Actions - Wind Actions"

UBC 97: "Uniform Building Code"

IBC 2012: "International Building Code 2012"

ASCE/SEI 7-05: "Minimum Design Loads for Buildings and Other Structures"

ANSI/AISC 360-05: "Specification for Structural Steel Buildings"

AWS D1.1:2000: Structural Welding Code

**Wireframe Modeling**  
(Rhino, Grasshopper, AUTOCAD)



**Structural Analysis**  
(Ideastatica, ETABS, FrameCAD, SAP2000)



**3D/BIM Modeling**  
(TEKLA, Navisworks)



**Connection Design**  
(TEKLA, Ideastatica)



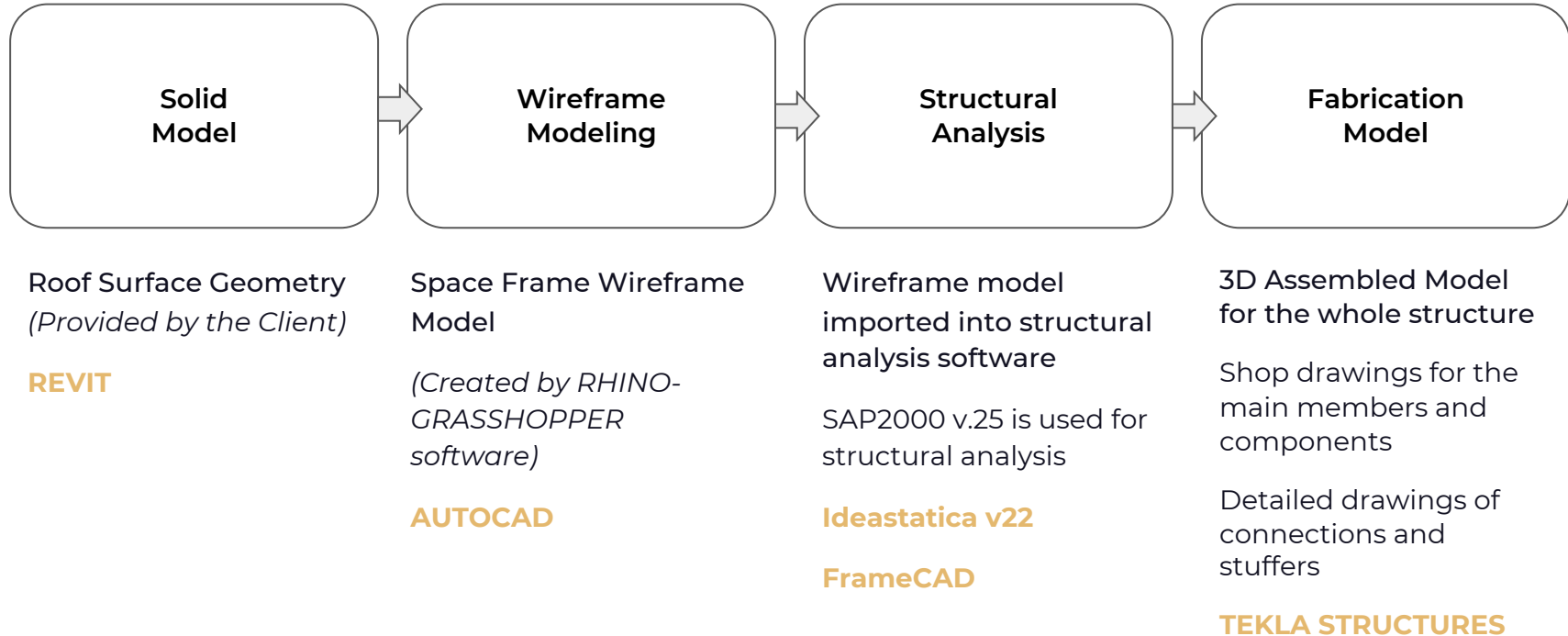
**TEKLA Fabrication Modeling**



**Calculation Reports**  
(SAP2000)



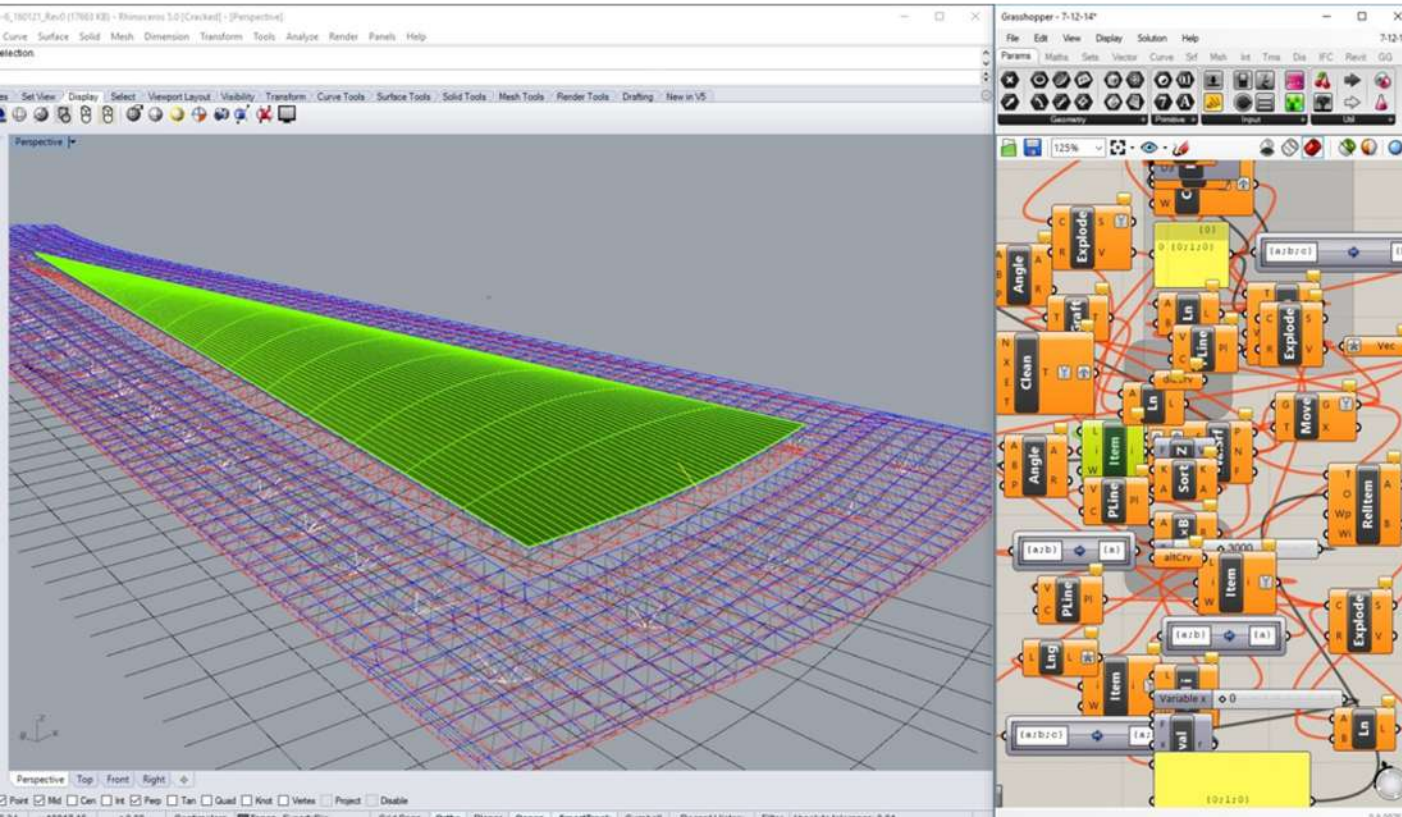
# Structural Design & Detailing





# Structural Design & Detailing

## Wireframe Modeling



- **AUTOCAD**
- **RHINO**
- **GRASSHOPPER**

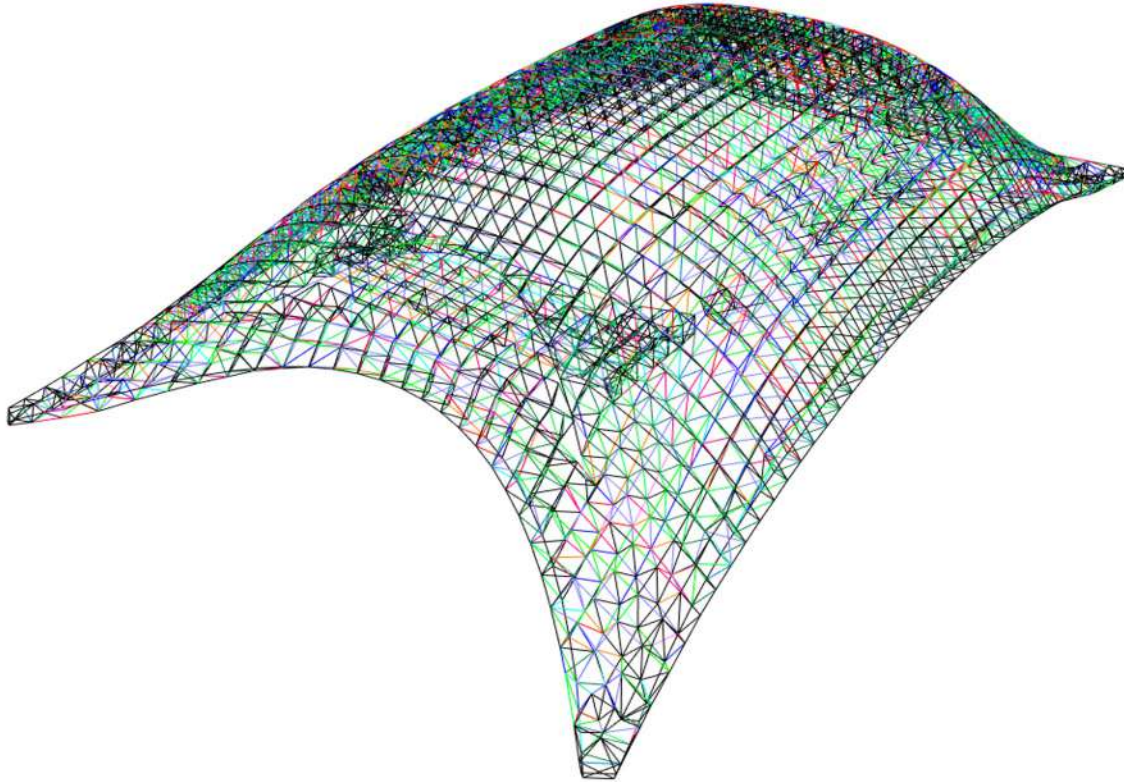
softwares are used for generating wireframe models for the projects.

It's also possible to generate wireframe models even for complex architectural geometries.



# Structural Design & Detailing

## *Structural Analysis*



Geometry developed in Rhino or AutoCAD is imported into the Structural Design Software by **SAP2000, ETABS** and **FRAMECAD**.

Structural designs conforming International Codes such as;

- **Eurocodes**
- **American Codes**
- **British Codes**
- **SNIP**



# Structural Design & Detailing

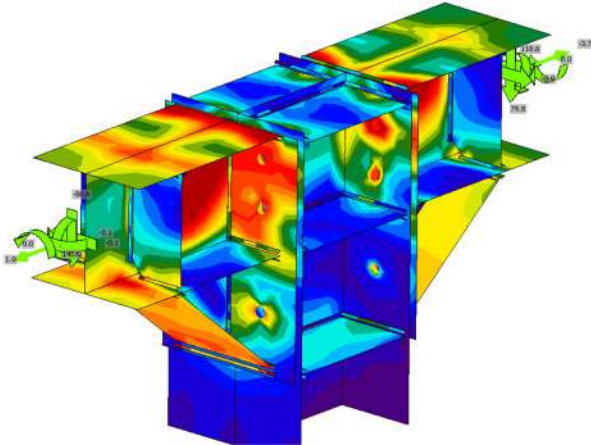
## 3D/BIM Modeling



- Developing 3D model in coordination with other disciplines
- BIM Methodology is used to generate full model
- Real time and online design development
- Detailed clash checks in Navisworks

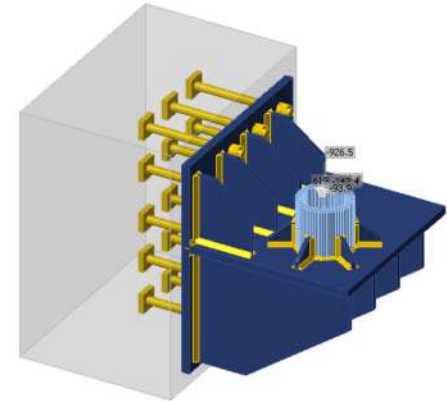
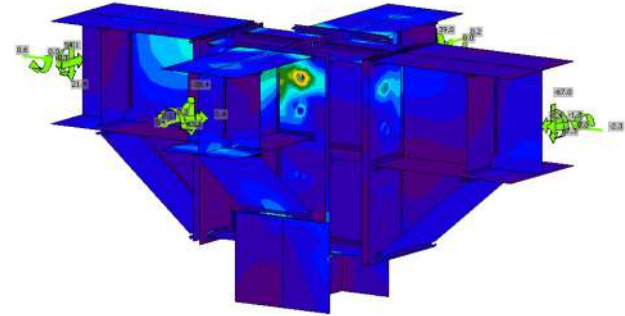






# IDEASTATICA

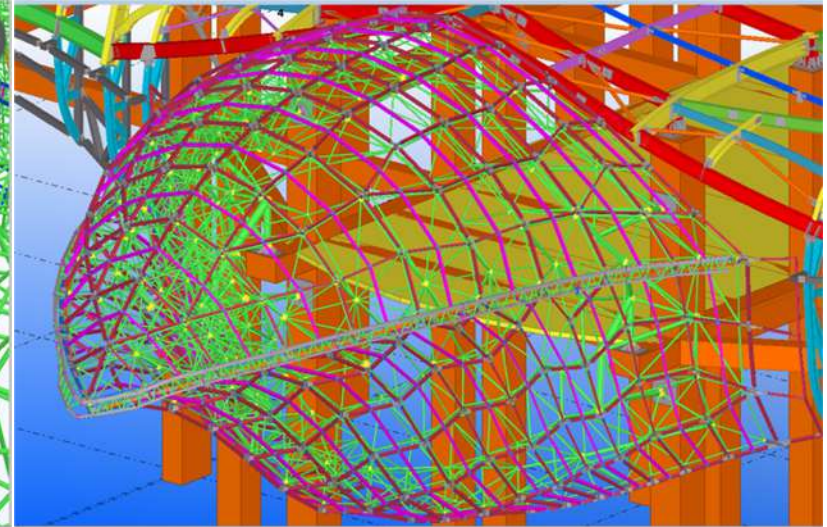
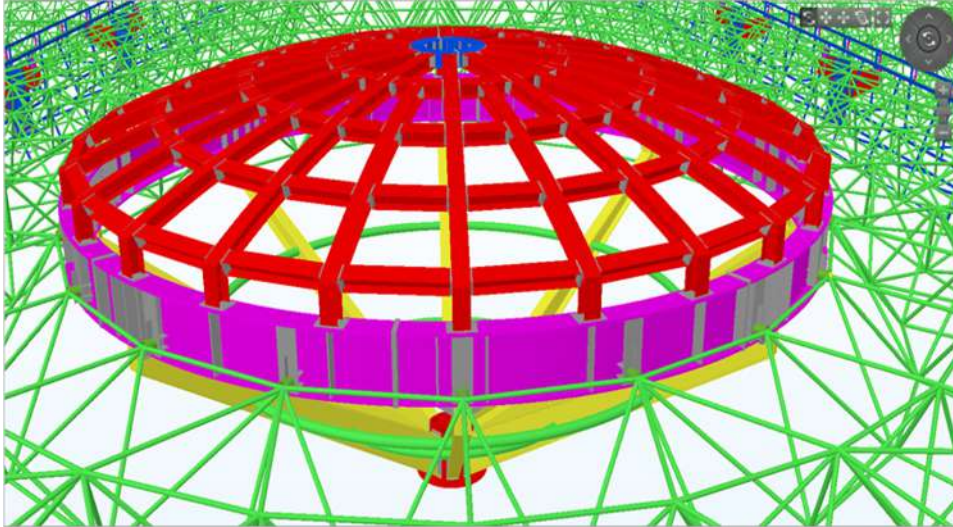
To perform connection structural design





# Structural Design & Detailing

## *TEKLA Fabrication Modeling*



**Tekla Structures** software is used for:

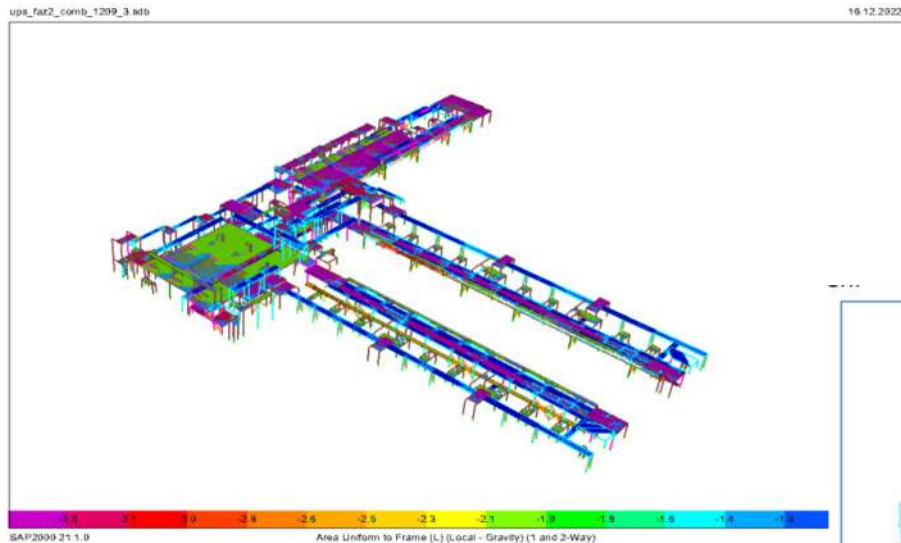
- Detailing of steelworks
- Obtaining shop drawings
- Layout drawings of the installation

The 3D model can be exported in AutoCAD and IFC formats which are compatible with most of the software.

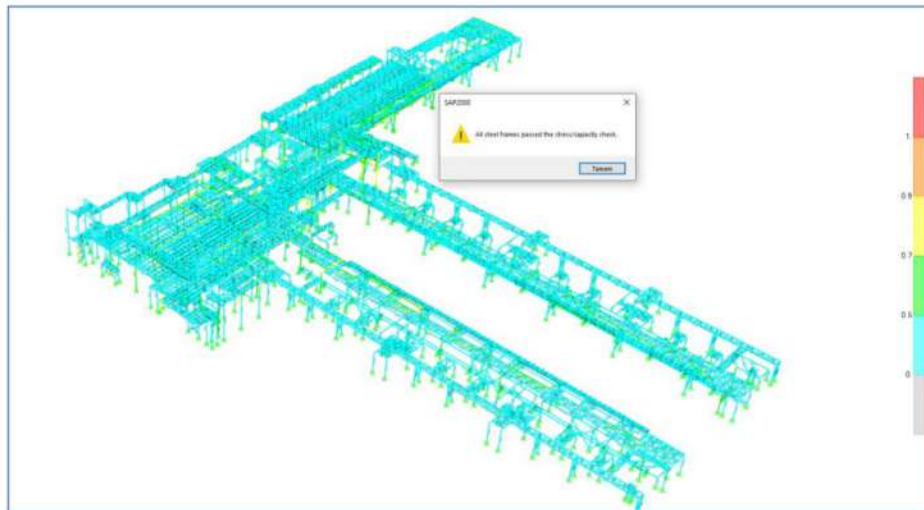


# Structural Design & Detailing

## Calculation Report



POLARKON prepares and submits the Structural Design Report for approval by the authorities, including material definitions, geometry input of the model, load cases and combinations, stress checks, deflection checks and etc.





# Conventional Steel Structures



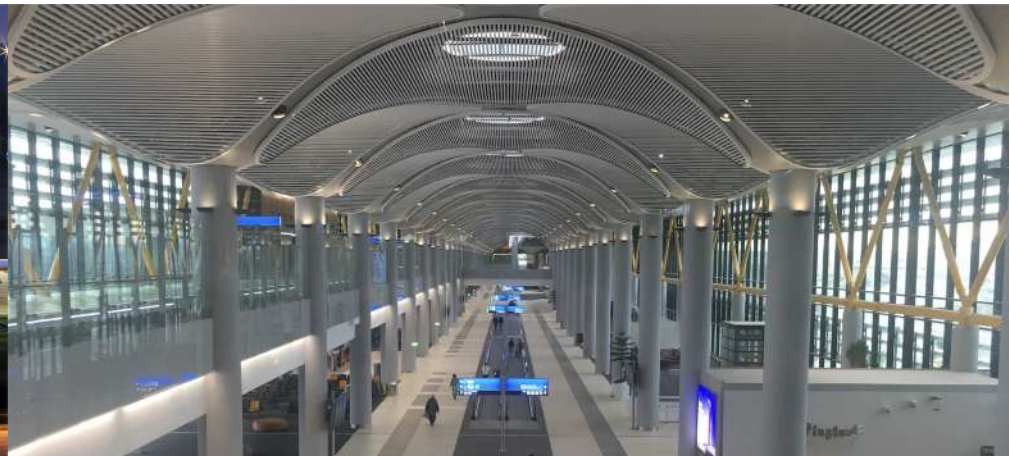




Izmir Airport in Izmir, Türkiye, **2.460 tons**



Erzincan Airport in Erzincan, Türkiye, **2.600 tons**



Istanbul Airport in Istanbul, Türkiye, **10.000 tons** with **145.000 m<sup>2</sup>**

## Conventional Steel Structures

POLARKON is able to execute **all types of steel constructions** as “Design and Build”

**Saves time** by effective use of design, fabrication and installation schedules

**Generates savings** due to less cost for design and coordination and less time needed for projects,

**Complies with all international standards**



# Conventional Steel Structures





# Space Frame Structures





# Space Frame Structures

A rigid, lightweight, truss-like structure constructed from interlocking tubular members in a geometric pattern

Can be used to cover large span areas with no or minimum interior supports

Like the truss, a space frame is strong due to the inherent rigidity of the triangle structure

The economy of the system comes from transmitting bending moments as tension and compression loads along the length of each tubular member



Thermal Power Plant in Soma, Türkiye, **16.000 m<sup>2</sup>**



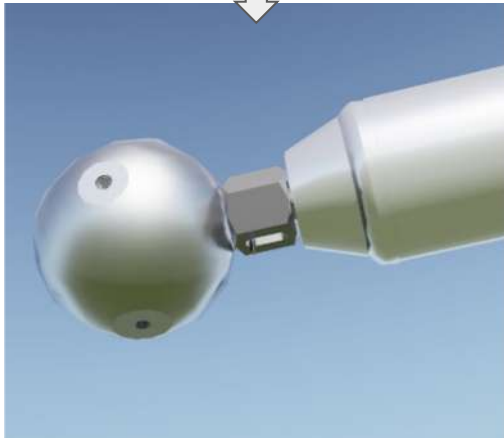
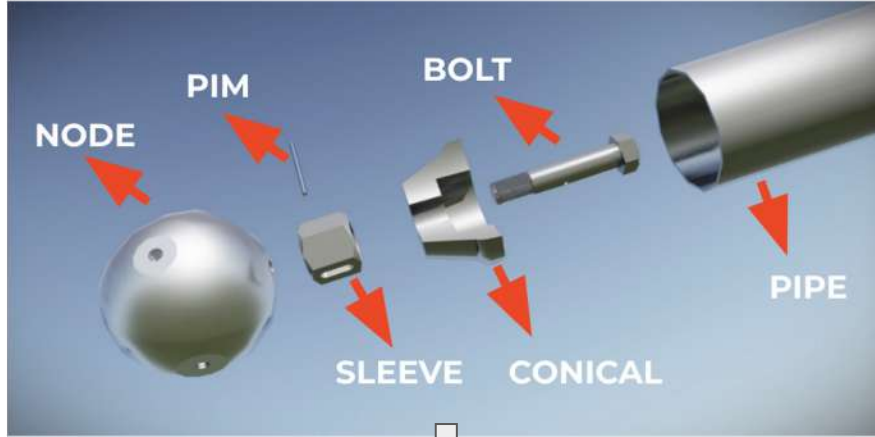
University Convention Hall in Kuwait City, Kuwait, **11.000 m<sup>2</sup>**



Al Shaheed Park III in Kuwait City, Kuwait, **15.400 m<sup>2</sup>**



# Space Frame Structures



External loads acting on space frame structures are transferred into three dimensional axials tubular members through spherical nodes

## Tubular Members

Main part of the space frame to transfer tension and compression loads.

## Nodes (Spheres)

Connects tubular members to each other.

## Bolts

Members transferring tension loads.

## Nuts

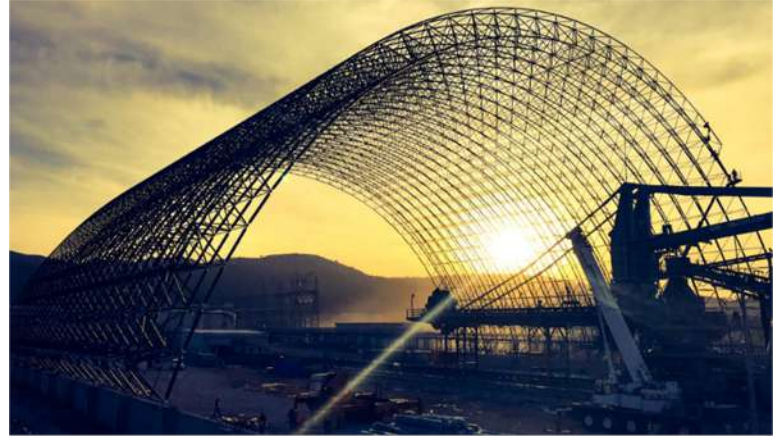
Members transferring compression loads.

## Conicals

Connection part of tubular members to bolts and nodes.



# Space Frame Structures





# Space Frame Structures





# Conventional Steel vs. Space Frame Structures

## Key Concepts

### Conventional Steel Structures

Despite using powerful tools CAD Softwares like TEKLA, structural modeling is;

- ❑ Complicated and takes too much time
- ❑ Very costly in terms of engineering efforts
- ❑ Skilled experienced technicians are mandatory to have
- ❑ Any possible mistake may result in crucial time and money loss

### Space Frame Structures

Creating structural models in space frame is;

- ❑ Very simple and fast automatic modeling
- ❑ Highly accurate in terms of modelling
- ❑ Cost effective and bears minimum costs

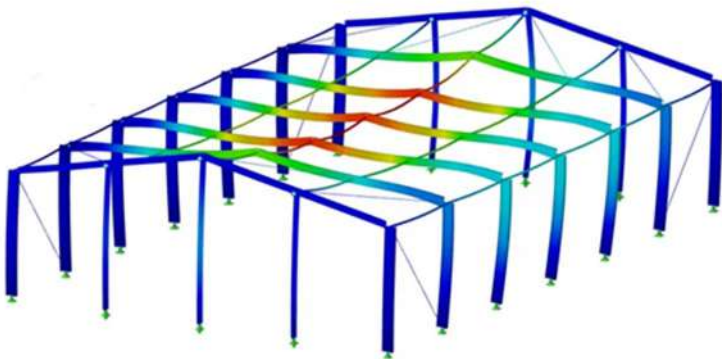


# Conventional Steel vs. Space Frame Structures

## *Design: Structural Analysis*

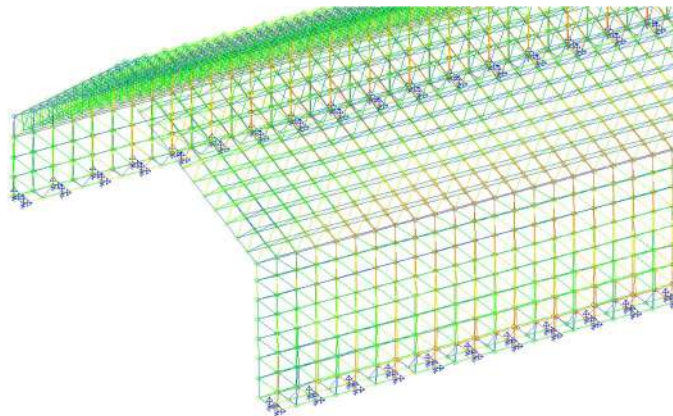
### Conventional Steel Structures

- ❑ Structural analysis needs special attention to reach correct results, takes long time due to complexity of models
- ❑ Global optimization is not possible, only basic manual improvements can be done



### Space Frame Structures

- ❑ Very fast and efficient analysis
- ❑ Highly optimized
- ❑ Verification with universal structural analysis software (such as SAP 2000) is possible



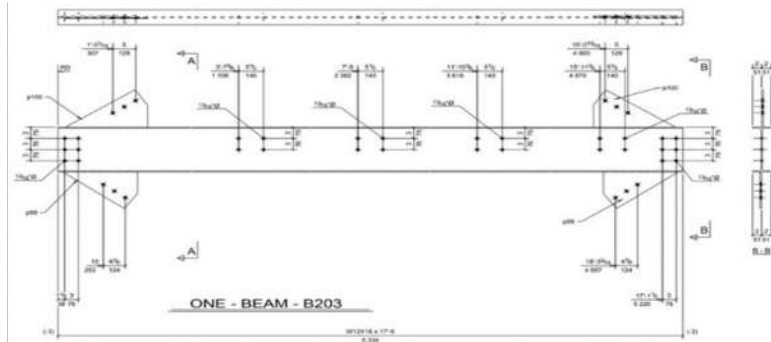


# Conventional Steel vs. Space Frame Structures

## Design: Shop Drawings & Revisions

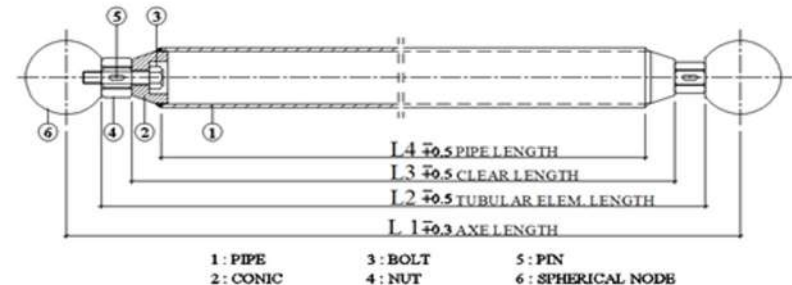
### Conventional Steel Structures

- ❑ Besides structural design, connection design + shop drawings are costly
- ❑ takes long time
- ❑ Shop drawings may include mistakes which may result in extra costs
- ❑ Any revision also takes time and cost effort



### Space Frame Structures

- ❑ Shop drawings by fully automatic post-processing
- ❑ Fully Digital output, suitable for CAM
- ❑ Due to Automatic generation, No possibility for mistakes in shop drawings
- ❑ Revisions have no cost, very easy and quick.





# Conventional Steel vs. Space Frame Structures

## *Design: Connection Detailing*

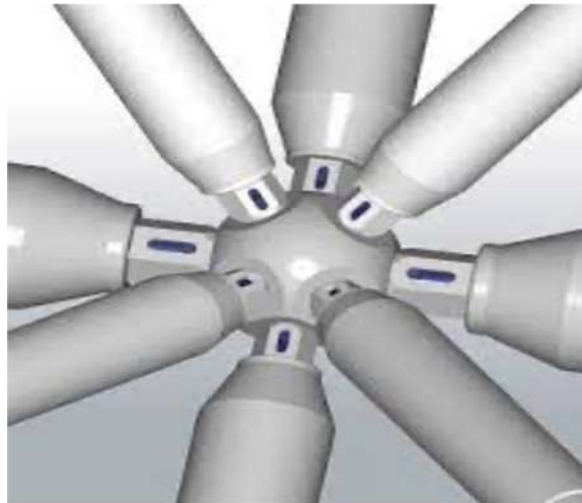
### Conventional Steel Structures

- ❑ Takes long time to prepare various connections, connection members, structural members and general optimization.



### Space Frame Structures

- ❑ Simple and quick system with frame and sphere members. Easy to prepare the architectural and structural models.



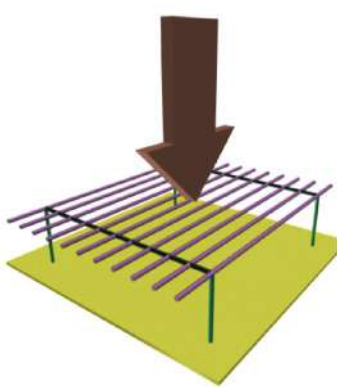


# Conventional Steel vs. Space Frame Structures

## *Structural Behavior: Stability & Optimization*

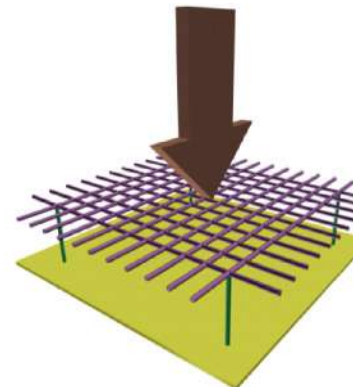
### Conventional Steel Structures

- ❑ Heavy solutions with limited optimisation
- ❑ Requires additional members for lateral stability
- ❑ More expensive due to heavy structure



### Space Frame Structures

- ❑ Lightweight solutions with highly optimized structures
- ❑ High stability due to the 3 dimensional load distribution structure
- ❑ The most economic solution due to its lightweight structure





# Conventional Steel vs. Space Frame Structures

## *Fabrication: Cost & Time*

### Conventional Steel Structures

- ❑ Large areas with heavy/expensive equipments are necessary
- ❑ CAMs are applicable in limited operations
- ❑ Manual fabrication methods are used
- ❑ Difficult and costly to handle and store the material
- ❑ High fabrication costs in overall unit prices

### Space Frame Structures

- ❑ Compact factory and economic machinery are enough for high volume of production
- ❑ Suitable for mass production
- ❑ Easy to handle and store the material
- ❑ Fully/semi automatic production operations
- ❑ Very economic, lightweight and optimum solutions especially for span lengths more than 20 m
- ❑ Low Fabrication cost in overall unit prices



# Conventional Steel vs. Space Frame Structures

## *Fabrication: Quality Control*

### Conventional Steel Structures

- ❑ Every project needs a special ITP as per project requirements.
- ❑ High costs for non-destructive test
- ❑ Lower sensitive fabrication with manual fabrication with much more human error



### Space Frame Structures

- ❑ A typical standardized ITP is applicable for all projects, Very efficient and fast, quality control process by an efficient and simple ITP
- ❑ Limited non-destructive evaluation requirements, quality and control costs are low
- ❑ Easy and cheap to apply the typical quality plan and assuring in high level





# Conventional Steel vs. Space Frame Structures

## *Fabrication: Painting*

### Conventional Steel Structures

- ❑ wet paint layers take much more time due to drying stages
- ❑ slow progress
- ❑ needs big areas and heavy equipments
- ❑ generally %30-%40 paint material wasted
- ❑ Expensive and time taking methodology



### Space Frame Structures

electrostatic powder paint;

- ❑ Fast painting with robotic system
- ❑ Uniform and reliable surface finishing
- ❑ No waste of material
- ❑ Cheap and clean technology





# Conventional Steel vs. Space Frame Structures

## *Transportation: Cost & Efficiency*

### Conventional Steel Structures

- ❑ High transportation cost due to bulky structure
- ❑ Difficulty in loading and unloading
- ❑ Often inefficient transportation
- ❑ Often requires special transportation alternatives



### Space Frame Structures

- ❑ Low transportation cost due to light and compact material
- ❑ Always efficient loading
- ❑ Never requires special transportation





# Conventional Steel vs. Space Frame Structures

## *Installation: Site Welding & Torquing*

### Conventional Steel Structures

- ❑ Often needs welding at site
- ❑ Need torquing which takes time and effort
- ❑ Hard to install at narrow site conditions due to comprising of big and heavy parts



### Space Frame Structures

- ❑ Does not need welding at site
- ❑ Space frame bolts are never torqued
- ❑ Can be installed even at narrow site conditions due to comprising of smaller and light parts





# Conventional Steel vs. Space Frame Structures

## *Installation: Cost & Schedule*

### Conventional Steel Structures

- ❑ Takes much more time for installation and cost
- ❑ Need more quantity and capacity of cranes due to bulky and heavy material
- ❑ Higher installation costs



### Space Frame Structures

- ❑ Fast installation (Up to **750 m<sup>2</sup>/day**)
- ❑ Less quantity and capacity of cranes
- ❑ Lower installation costs





# Conventional Steel vs. Space Frame Structures

## *Installation: Service Load Application*

### Conventional Steel Structures

- ❑ Has limited locations on roof to hang service equipments due to long distances between trusses
- ❑ Needs to have heavy secondary structure to create fixation locations between main trusses



### Space Frame Structures

- ❑ Allows to hang all kind of service equipment practically anywhere on the roof
- ❑ Doesn't need heavy secondary structure for fixations



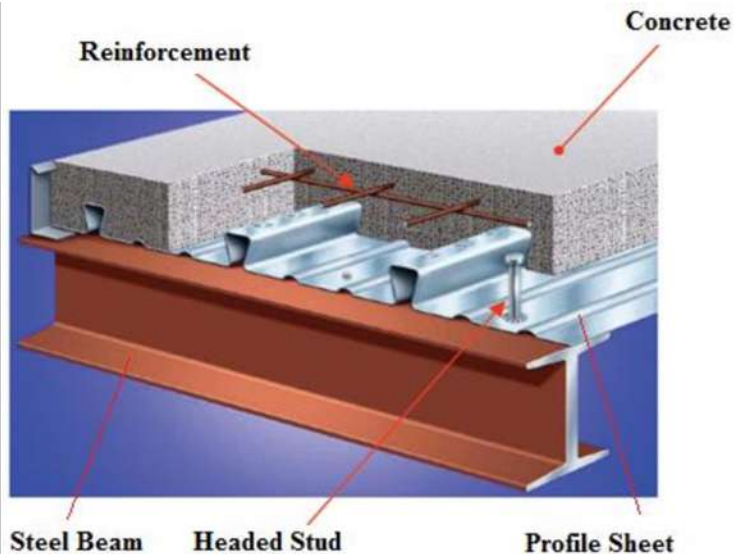


# Conventional Steel vs. Space Frame Structures

## Load Capacity

### Conventional Steel Structures

- ❑ Should be preferred under very heavy loads such as floors. ( $>500 \text{ kg/m}^2$ ) as well as ( $<500 \text{ Kg/m}^2$ )



### Space Frame Structures

- ❑ Not suitable for dead loads  $>500 \text{ kg/m}^2$  due to connection detail and capacity

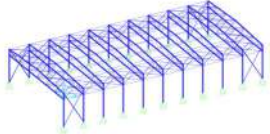
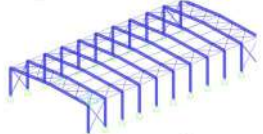
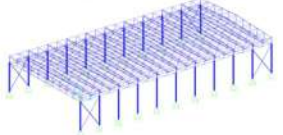
(This is POLARKON's design rule, there is no such strict scientific evidence)





# Conventional Steel vs. Space Frame Structures

## Carbon Footprint

Construction System		Total CO2 Emission (t)		
Name	3D Model	t CO2 e/t	t	CO2
Truss Structure		845	110	<b>92.950</b>
Hot Rolled Steel		845	144	<b>121.680</b>
Space Frame		1055	76	<b>80.180</b>

POLARKON METAL YAPILAR  
ENDÜSTRİ VE TİCARET ANONİM  
ŞİRKETİ

CARBON BORDER  
ADJUSTMENT MECHANISM  
SUMMARY REPORT



Prepared By:  
 **GREENLIFE**  
DANIŞMANLIK

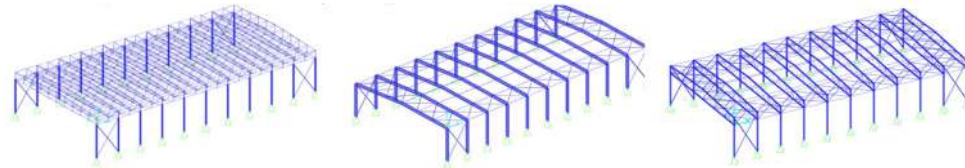
No	Product Name	CN Codes	SE (direct) tCO2e/t	SEE (direct) tCO2e/t	SE (indirect) tCO2e/t	SEE (indirect) tCO2e/t	SEE Total Emission tCO2e/t
1	SPACE FRAME	73089098	0,135	0,652	0,100	0,403	1,055
2	STEEL CONS.	73089098	0,135	0,436	0,100	0,409	0,845



# Conventional Steel vs. Space Frame Structures

## Comparison Study

Comparison Table			
Component	Space Frame	Steel Structure	Truss Structure
Roof	51 t	82 t	69 t
Columns	17 t	42 t	21 t
Purlin	8 t	20 t	20 t
<b>Total</b>	<b>76 t</b>	<b>144 t</b>	<b>110 t</b>
Deflection	L/520	L/320	L/660
Column Section	HEA280	HEA700	HEA280
Purlin Spacing	3m	3m	3m





# Conventional Steel vs. Space Frame Structures

## *Results & Conclusions*

Space frame structures **provide overall substantial time and cost savings** in;

- Material
- Fabrication
- Transportation
- Installation

Space frame structures **cause less CO2 emission than conventional steel** and;

**% 16 less** than **truss system**

**% 49 less** than **hot rolled steel structures**





# Structural Health Monitoring (PYSIS)



## Yapıların, istenen her nokta için

- ▶ Yer değiştirme,
- ▶ Şehim,
- ▶ Gerilme / gerinim ve yük,
- ▶ Eğim / deformasyon,
- ▶ Dinamik etki,
- ▶ Zemin hareketleri,
- ▶ Zemin su seviyesi,
- ▶ Korozyon,
- ▶ Yüzey aşınması ölçümü

## At constructions, for every point asked for, we conduct

- ▶ Displacement,
- ▶ Deflection,
- ▶ Stress/strain and load,
- ▶ Inclination / deformation,
- ▶ Dynamic effect,
- ▶ Soil movements,
- ▶ Soil water level,
- ▶ Corrosion,
- ▶ Surface wear measurements

POLARKON designs and provides a monitoring system for critical structures

To follow up critical values according to risk analysis of structures

Provide and setup data collection equipped with sensors, data loggers, data transmission to main computer to record online and real time data

Evaluate data comparison in between theoretical and actual values

Possible to define structural constraints/thresholds

User defined automatic reporting system

Including online and instant warnings



# General Contracting Works





# General Contracting Works

With it's 30 years of experience in construction and contracting works, POLARKON can carry out all the services from start to finish for any type of building or structure.

POLARKON performs **mechanical, electrical, plumbing** and **infrastructure** works upon request.

Projects implementation times are shortened with POLARKON's in-house **design** and **engineering** departments as well as **trusted suppliers** and **partners**.



UPS Gateway Center in Istanbul, Türkiye, **12.000 m<sup>2</sup>**

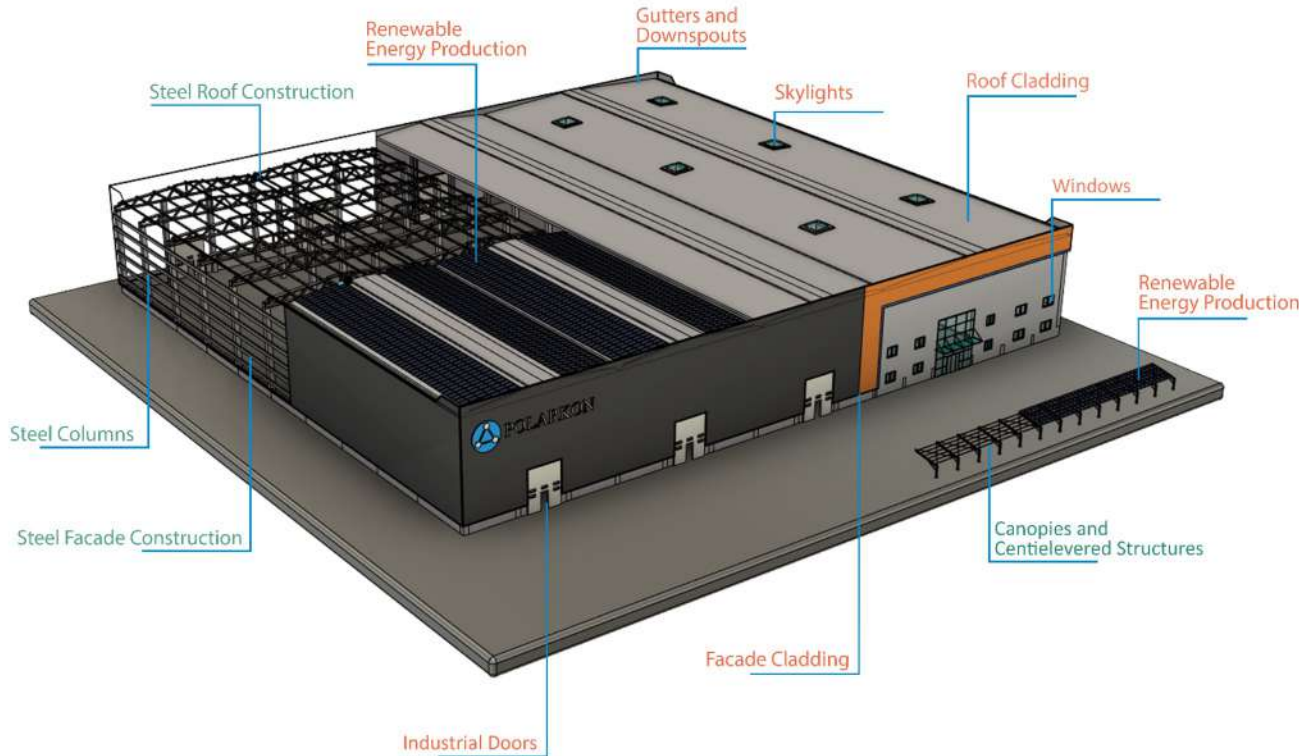


# Turnkey Solutions for Industrial Buildings





# Turnkey Solutions for Industrial Buildings



As a turnkey solutions provider for industrial buildings and commercial and logistics real estates, POLARKON offers;

- Project-based design
- Engineering
- Steel roof construction fabrications
- Steel columns fabrications
- Steel façade constructions
- Canopies & cantilevered structures

Along with its exclusive and trustworthy suppliers in POLARKON provides the ultimate value and cost-effective solutions to its clients' while conforming high standards and international quality norms.

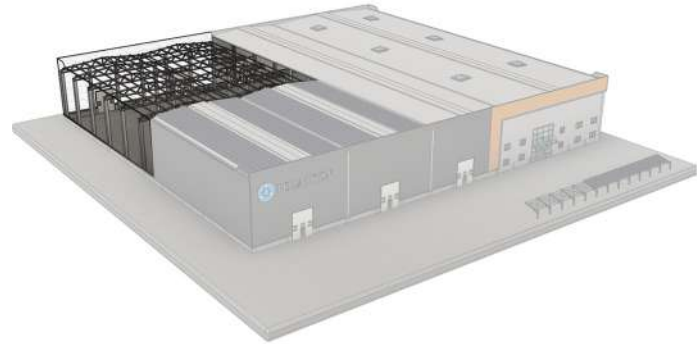


# Turnkey Solutions for Industrial Buildings

## Steel Roof Constructions



## Steel Facade Constructions





# Turnkey Solutions for Industrial Buildings

## Roof Claddings



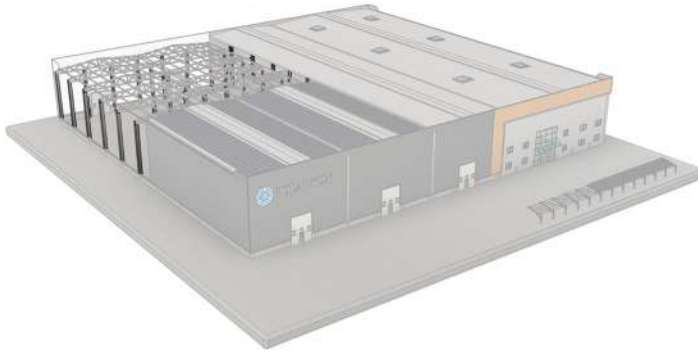
## Facade Claddings





# Turnkey Solutions for Industrial Buildings

Steel Columns



Skylights



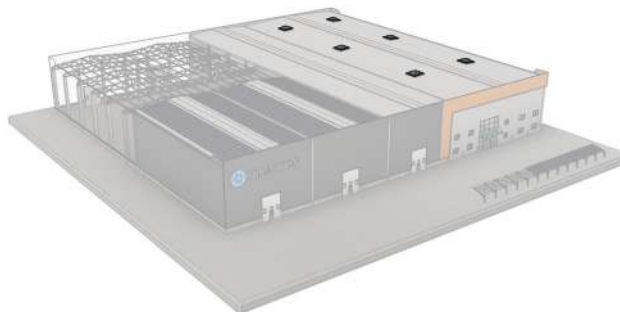


# Turnkey Solutions for Industrial Buildings

Windows



Skylights



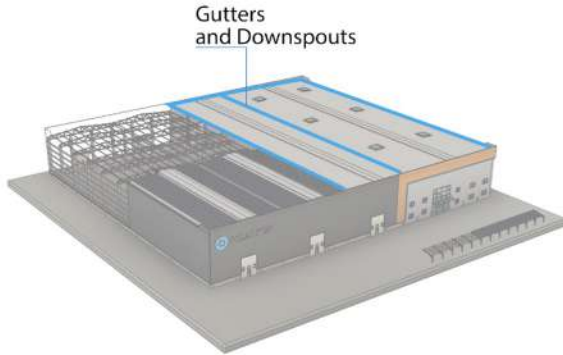
Industrial & Vehicle Access Doors



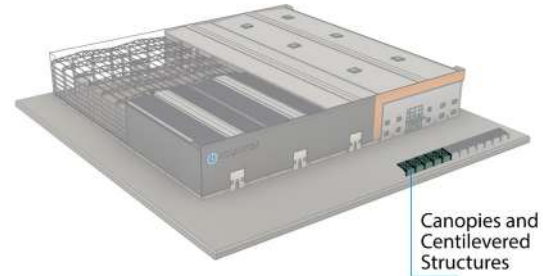


# Turnkey Solutions for Industrial Buildings

## Gutters & Downspouts



## Canopies & Cantilevered Structures





# Logistics Systems Steelworks





# Logistics Systems Steelworks

## *POLARKON's Capabilities and Services*

### Experience

POLARKON has completed 600 unique projects worldwide which results in great experience on international projects

### Turnkey Solutions

POLARKON is an Engineering company which provides solutions to steelwork projects including design, fabrication and installation

### Flexibility

Due to having experience in working different regions and countries, Polarkon has flexibility to work with different design codes and standards

### 3D Modelling

POLARKON is very familiar with BIM / 3D modelling which is necessary for coordination with different parties





# Logistics Systems Steelworks

## *POLARKON's Capabilities and Services*



### Material Handling Systems

POLARKON is very familiar with material handling systems and its design standards and requirements

### Engineering Solutions

POLARKON can develop customized engineering solutions for specific project requirements

### Market

Türkiye is a great supply market where high quality workmanship & products can be found with reasonable prices compared to Western countries

### Outsourcing & Solution Partnership

The capacity can be increased depending on the project requirements by using extra capacity of our solution partners



# Logistics Systems Steelworks

Design, engineering, fabrication and installation of

- **Steel platforms** equipped with steel/wooden floorings,
- **Stairs** and **handrails**,
- **Cage ladders**



UPS Langenhagen Logistics Center in **Hannover, Germany**

3.300 tons of design-build steelworks & 25.000 m<sup>2</sup> of steel gratings

Design, engineering, fabrication and installation of

- Casterdecking structures with **ram protection**, **cam locks** and **static racks**

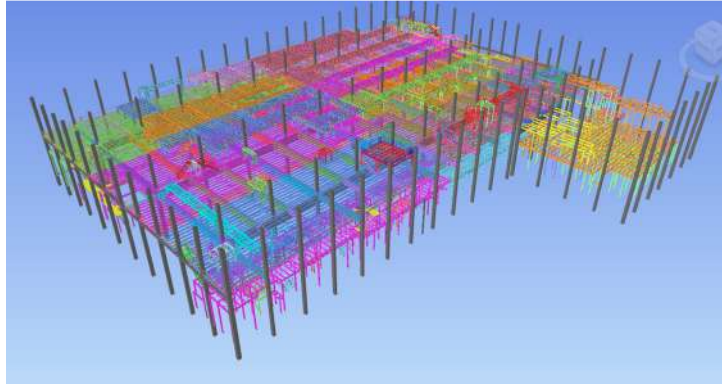


UPS Logistics Center at CGN Airport in **Cologne, Germany**

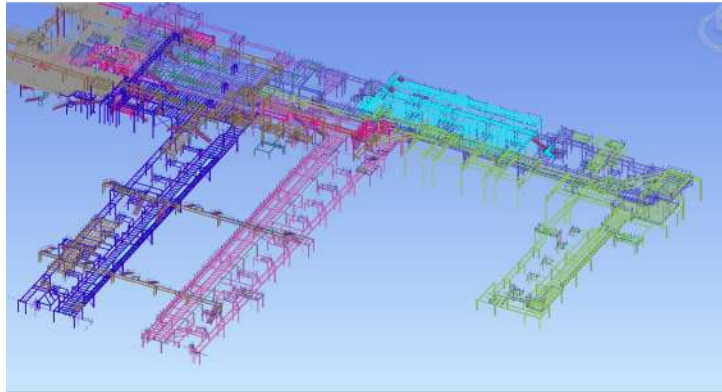
2.000 tons and 12.000 m<sup>2</sup> of Steel Caster Decks, Static Racks, Ram Protection and Cam Lock Systems



# Logistics Systems Steelworks



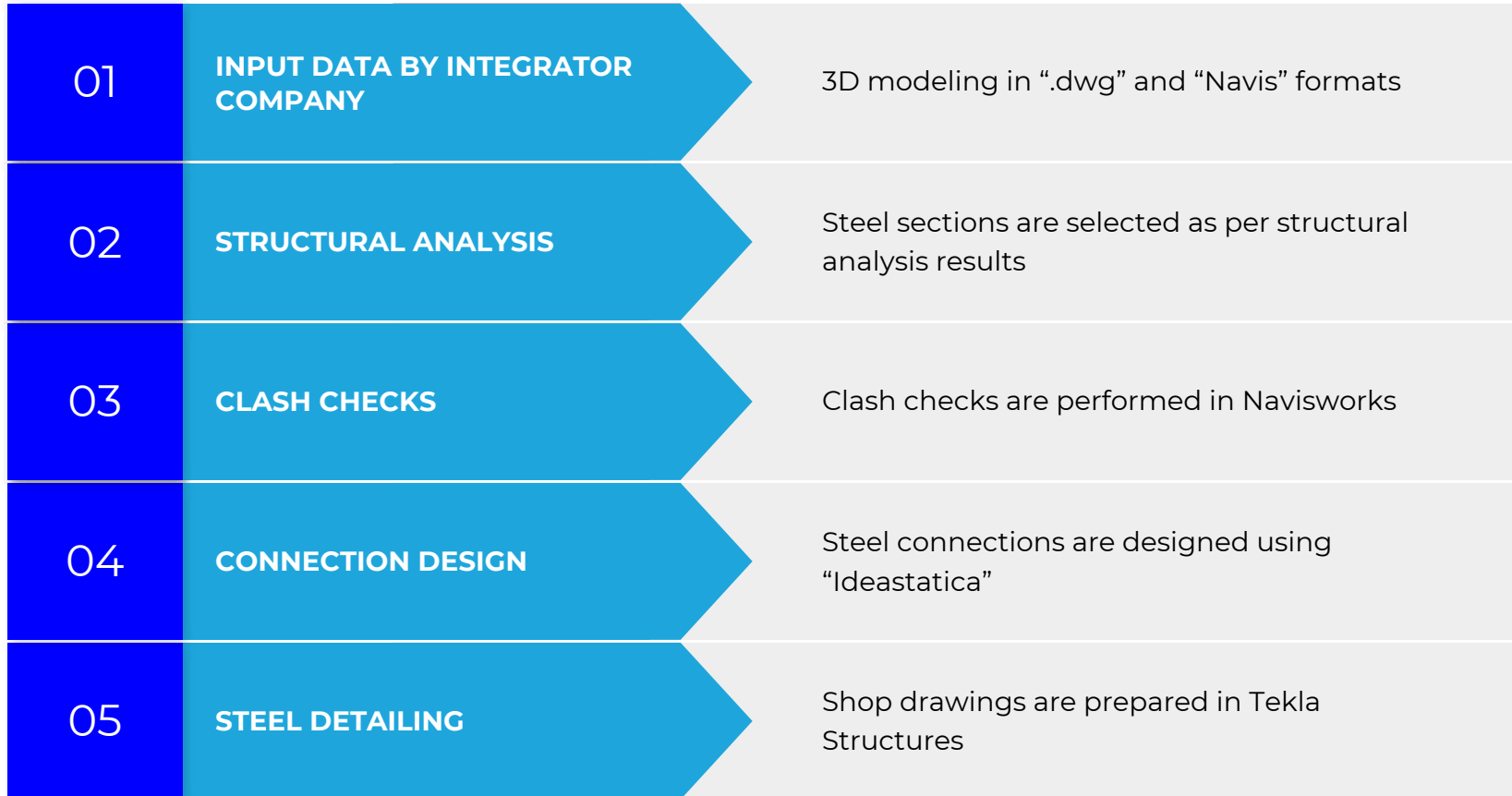
Phase I of Langenhagen Logistics Center in Hannover



Phase II of Langenhagen Logistics Center in Hannover



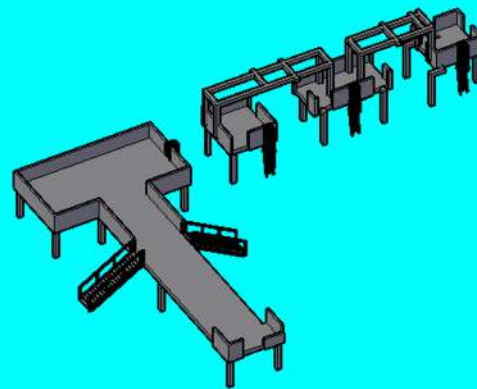
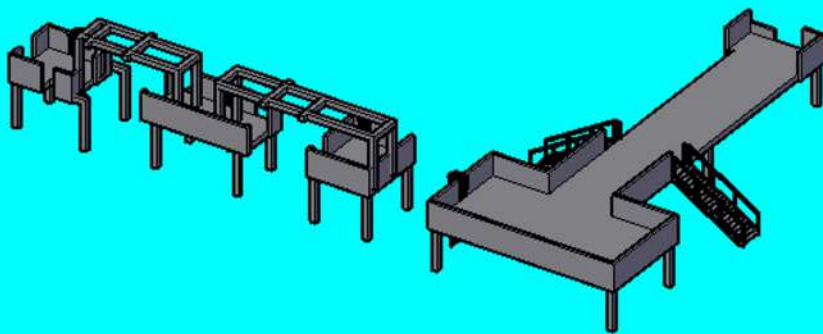
# Logistics Systems Steelworks





# Logistics Systems Steelworks

## *Input Data Modeling*

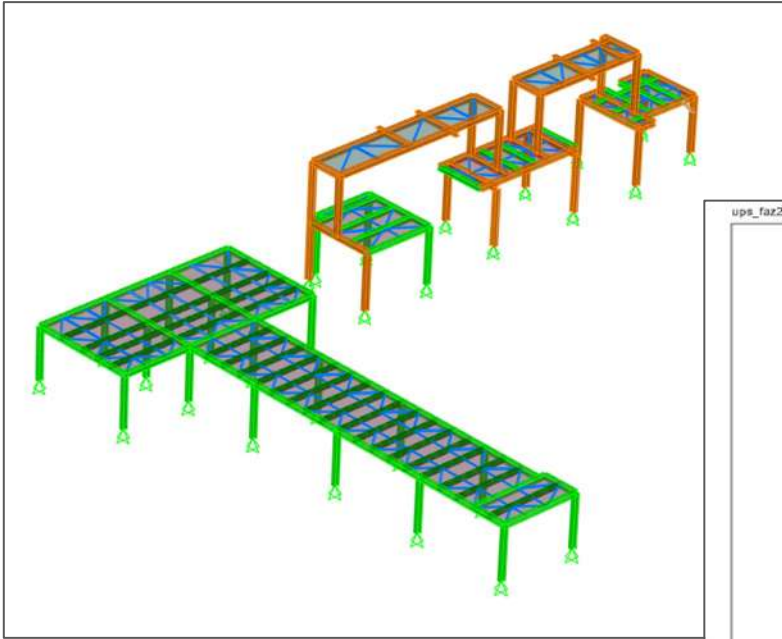


Simple platform models are received from integrator company in **3D “.dwg” formats**

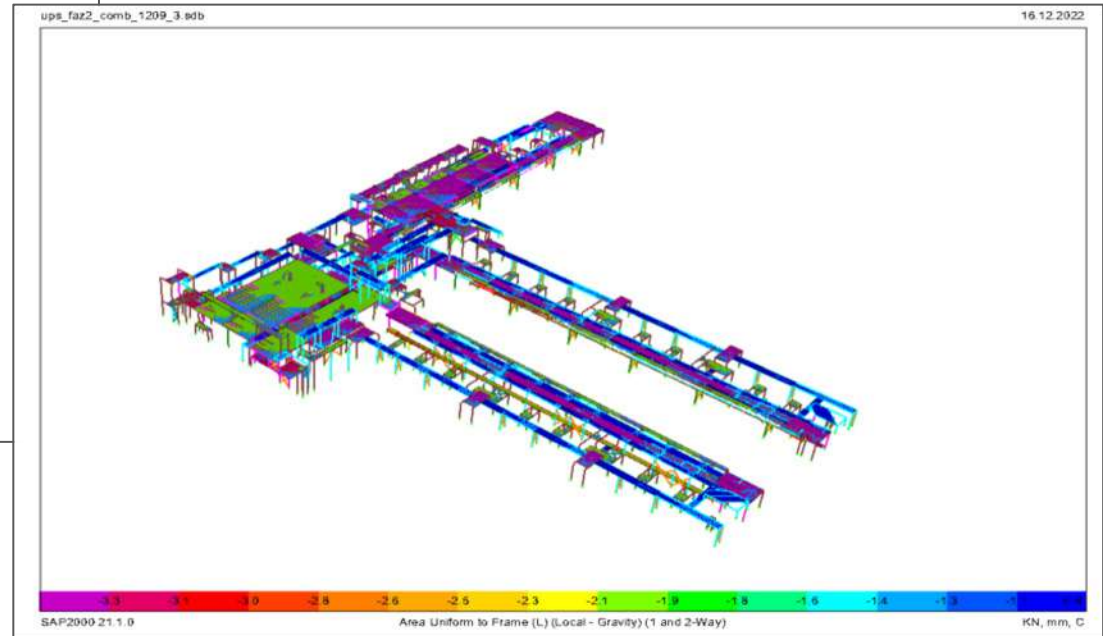


# Logistics Systems Steelworks

## *Structural Analysis*



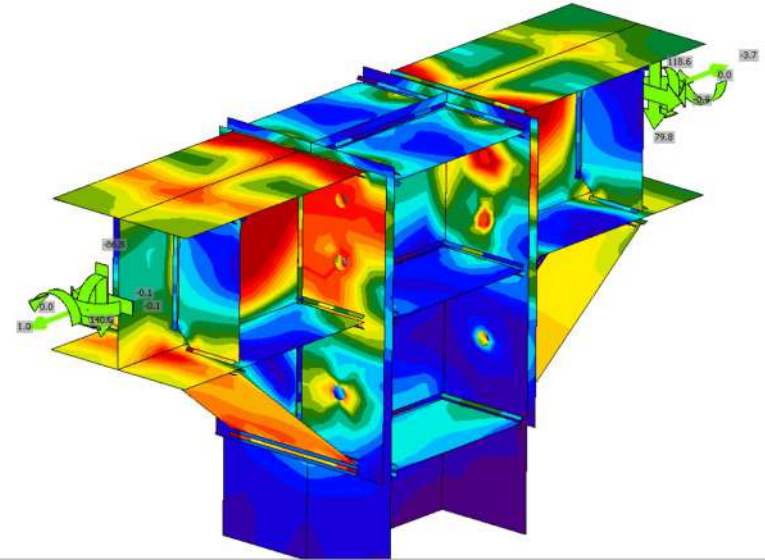
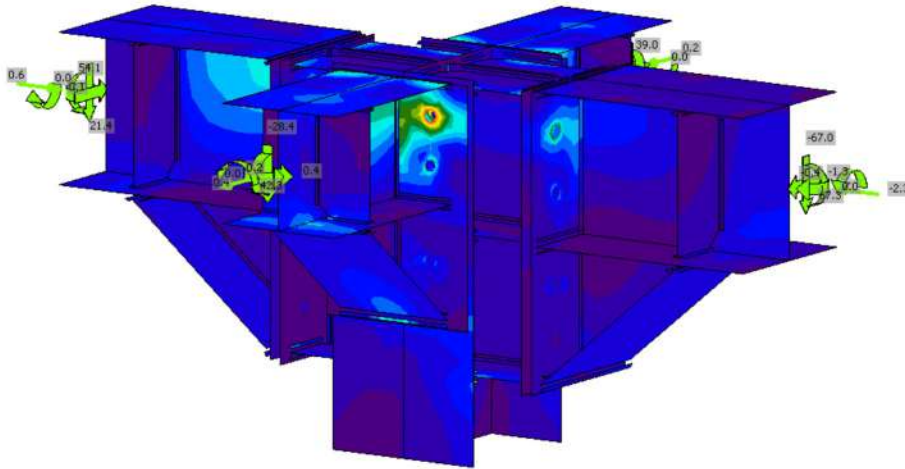
Structural analysis and design is carried out in structural analysis model in **SAP2000**





# Logistics Systems Steelworks

## *Connection Designs & Clash Checks*



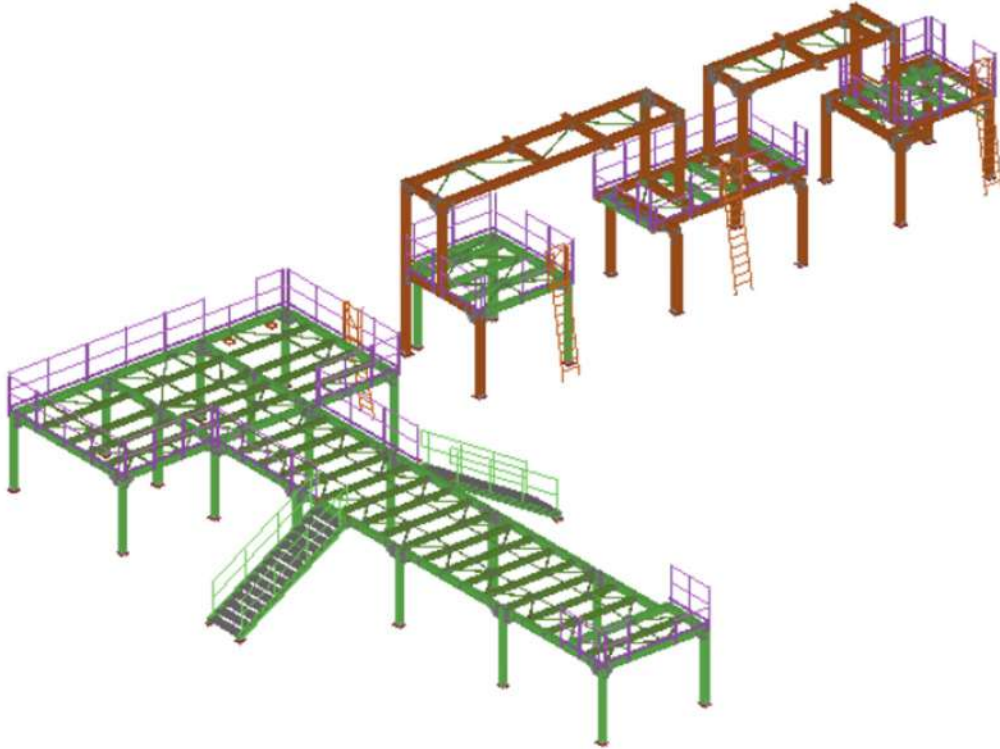
Connections are analysed and designed using **“Ideastatica v25”**



# Logistics Systems Steelworks

## *Steel Detailing*

---



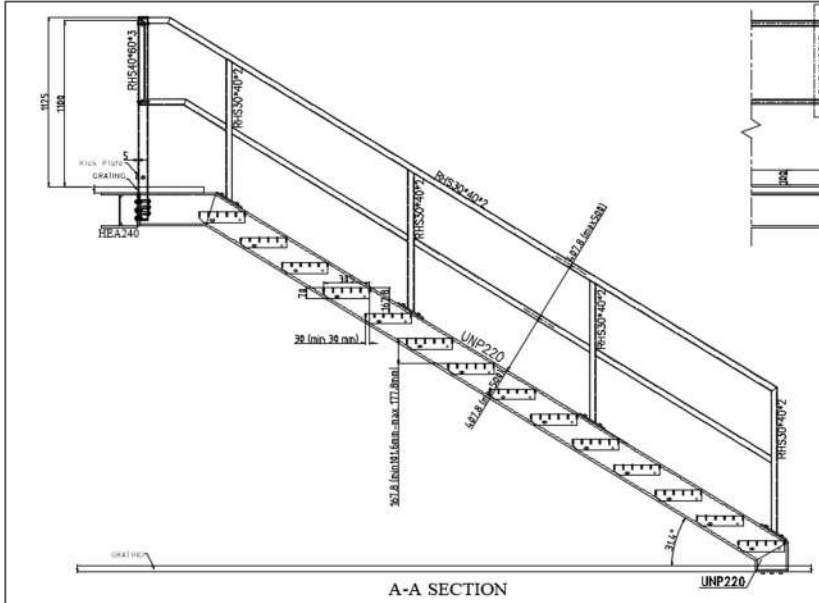
Steel detailing is performed in Tekla Structures including secondary steel such as ;

- Steel and/or polymer gratings,
- Wooden floors
- Handrails
- Stairs
- Crossovers

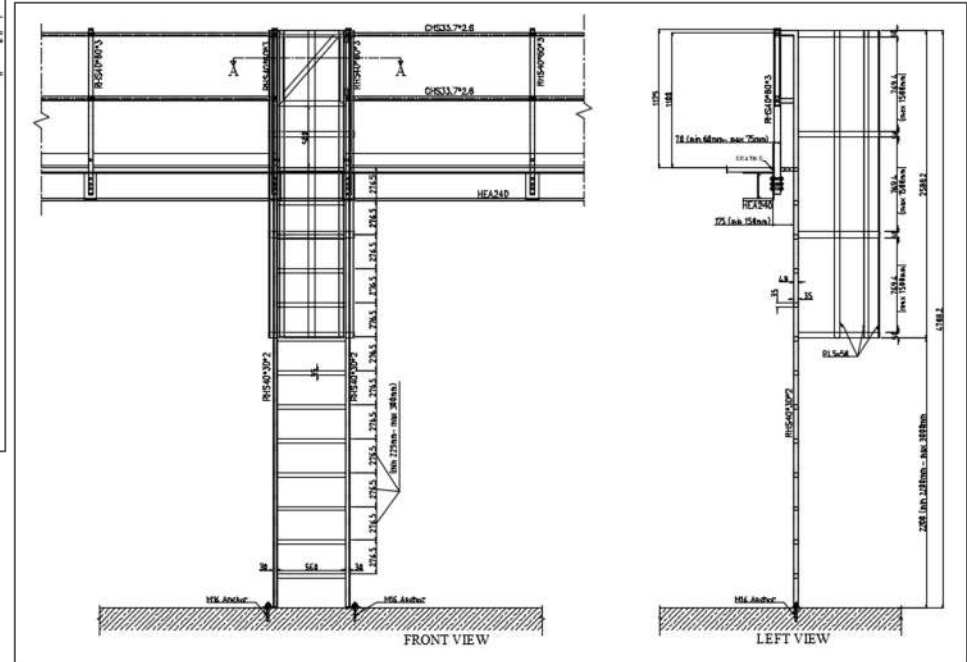


# Logistics Systems Steelworks

## Detail Implementation



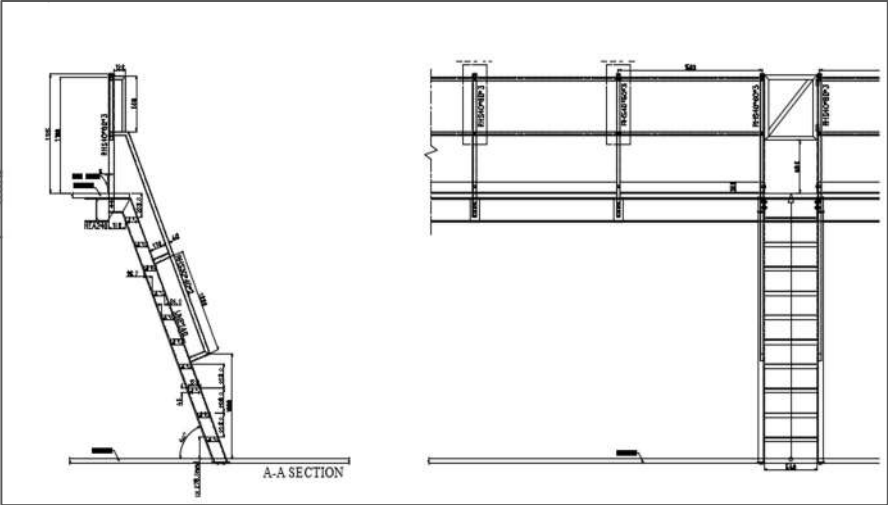
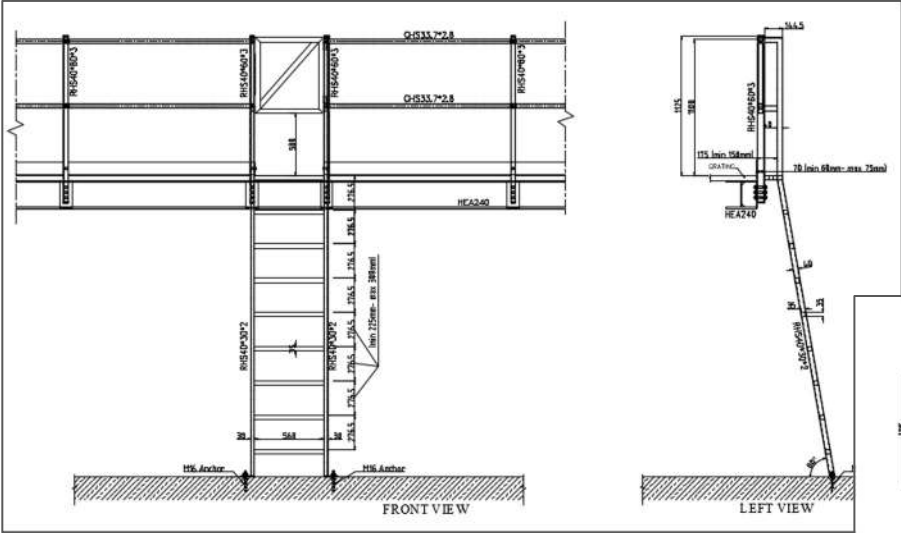
Typical POLARKON's details which are complying with the Integrator/Client and/or **EN ISO norms** are implemented in the models.





# Logistics Systems Steelworks

## Detail Implementation





# Logistics Systems Steelworks

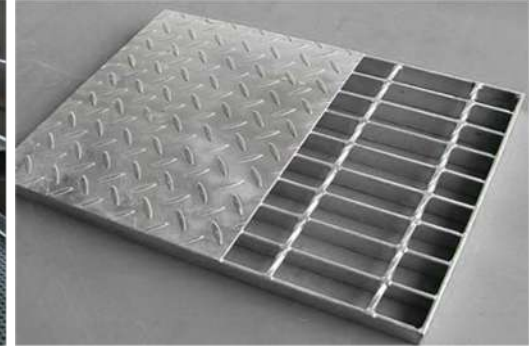
## Mezzanine Floor Types

**Resin Deck (Wooden), Closed Deck (or Steel Gratings)** and **Concrete** are common materials which are designed and applied to mezzanine floors.

Each material has certain pros and cons to be used for the construction of mezzanine floors. Each material will be assessed basically in terms of cost-effectiveness, capacity, durability, fire resistance and safety.



Steel Gratings



Gratings (Closed Deck)



Resin Deck (Wooden)



Concrete Floorings



# Logistics Systems Steelworks

## Steel Gratings

### PROS+

**Type:** Can be used in the form of open grating or closed decking or both can be used in the same platform system depending on operational requirements.

**Weight:** The total weight of the flooring system is relative less.

**Ventilation:** Open grating allows air flow, liquid drainage, reduce dirt accumulation. Closed decking prevent possible drop of material from upper platforms to lower platforms which creates operational safety risk.

**Durability:** Wear and tear resistance is relatively high which results in long life span.

**Modification:** Easy to modify the geometry when required. Opening extra access holes is also possible.

**Earthquake:** Earthquake induced loads by flooring system is less due to its low self weight.

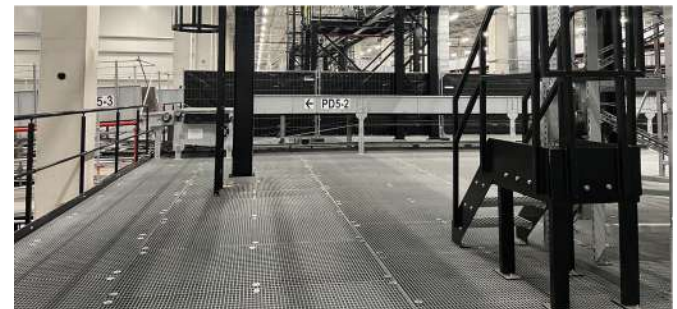
**Cost:** Overall cost is not expensive compared to other alternatives.

**Installation:** Easy to install with simple connection details

### CONS-

**Noise:** Walking on gratings might be noisy.

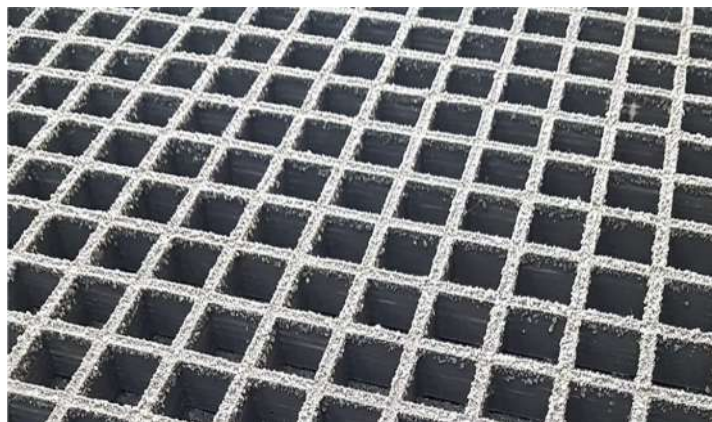
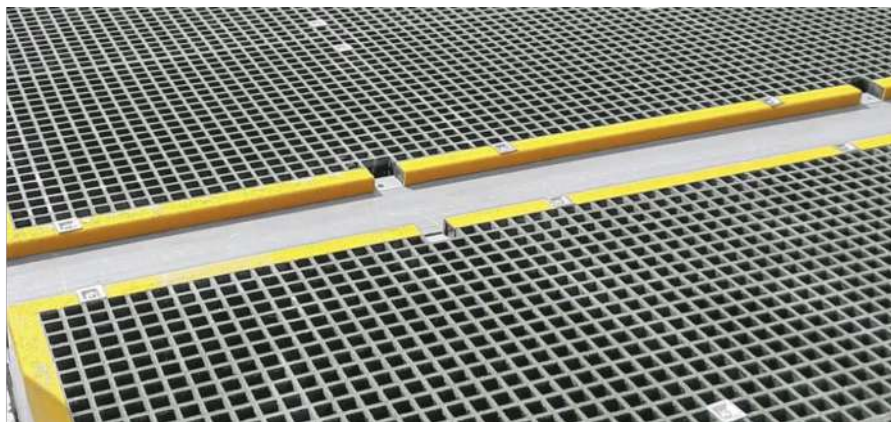
**Comfort:** Walking on grating might be uncomfortable due to its surface.





# Logistics Systems Steelworks

## GRP (Fiberglass Reinforced Plastic Grating)

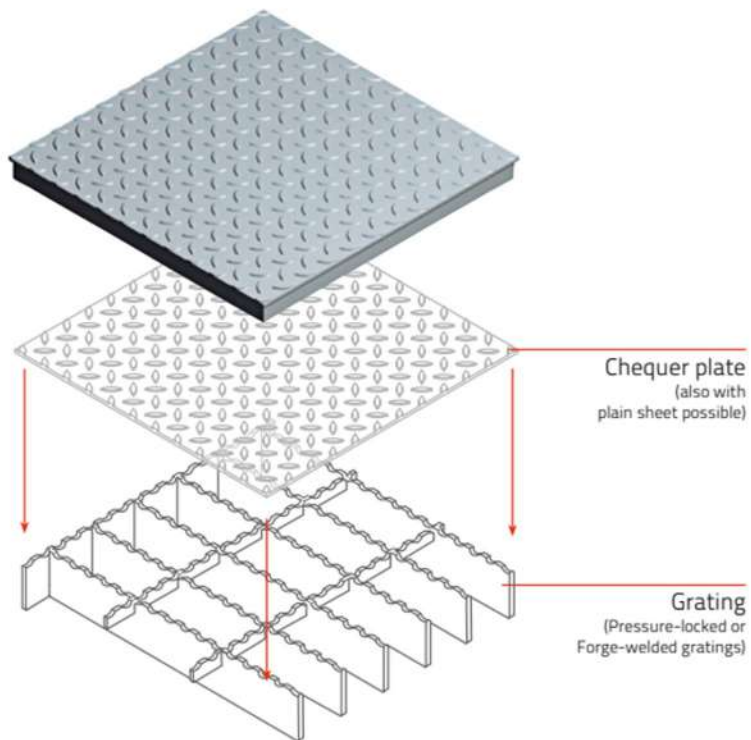




# Logistics Systems Steelworks

## *Closed Deck vs Steel Gratings*

Closed Deck



Steel Gratings





# Logistics Systems Steelworks

## *Closed Deck vs Steel Gratings*

### GRP

### Steel

<b>Corrosion Resistance</b>	Excellent Corrosion Resistance Can be designed to suit most chemical environments.	Low Corrosion Resistance Subject to oxidation and corrosion. Requires painting or galvanizing.
<b>Weight</b>	Lightweight (Up to 80% lighter than steel & approx. 30% the weight of aluminium)	Extremely Heavy Requires heavy lifting gear to maneuver. And results in heavier sub construction and higher cost for sub construction.
<b>Slip Resistance</b>	Extremely High Slip Resistance Relinea's integral grit finish offers the highest degree of slip resistance ever measured for a walking surface, even in wet or oily conditions.	Little or No Slip Resistance A major health & safety risk for companies.
<b>Fabrication</b>	Easily Field Fabricated Can be easily field fabricated using simple carpenter tools with carbon or diamond tip blades. Lightweight for easier erection and installation.	Fabrication more Complex Often requires welding and cutting torches. Heavier material requires special handling equipment to erect and install.
<b>Ergonomy</b>	Good Ergonomic Properties The elasticity provides comfort as it has a “give” underfoot.	No Ergonomic Properties Steel does not provide comfort underfoot & causes back-ache.



# Logistics Systems Steelworks

## *Closed Deck vs Steel Gratings*

### GRP

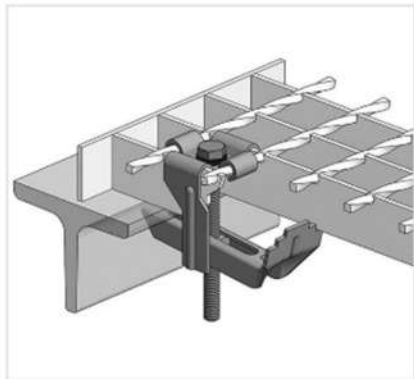
### Steel

<b>Strength</b>	High Strength-to-Weight Ratio Stronger than steel on a kg-for-kg basis.	High Strength Heavy in weight to achieve its high strength properties.
<b>Impact Resistance</b>	High Impact Resistance Will not permanently deform under impact.	Medium to Low Impact Resistance Can permanently deform under impact.
<b>Fire Resistance</b>	Bfl s1 Euroclasse B	Not applicable without additional precaution
<b>Maintenance</b>	Maintenance-Free GRP has a design life of 50 years.	Constant Maintenance Required Due to rust, damage, or re-painting. High cost implications.
<b>Cost</b>	Competitive prices / Long Term Cost Savings Lower operational and maintenance costs = low lifecycle cost/ 10% cheaper unit prices compared to Steel Grating are available	Relatively expensive Higher Maintenance cost / Higher initial material cost + higher maintenance cost to maintain. High lifecycle costs.
<b>Conductivity</b>	Non-Conductive No earthing required.	Conducts Electricity Earthing required.

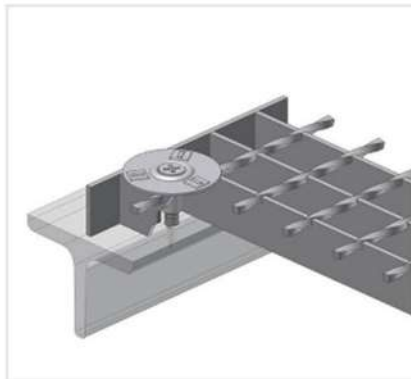


# Logistics Systems Steelworks

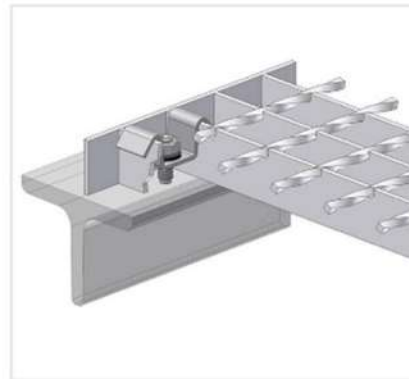
## *Steel Gratings*



Fixing material B334 / B351K



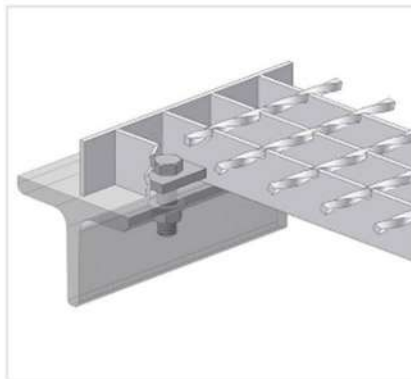
Threaded bolt fixing B433T



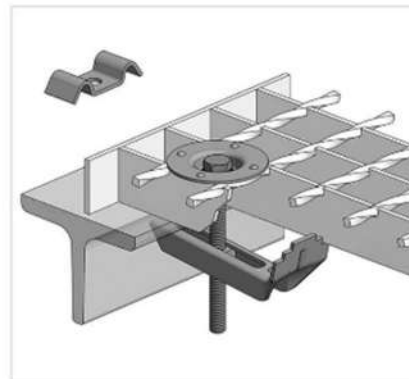
Welded bolt fixing B533K



Clamp upper part XOK133



Fixing with perforated plates B270



Standard fixing material B133T and B133K



# Logistics Systems Steelworks

## Concrete Flooring

### PROS+

**Strength:** High load bearing capacity and suitable for heavy machinery use

**Durability:** High wear resistance, long-lasting service life

**Maintenance:** Low maintenance requirement

**Fire Protection:** High fire resistance

**Noise & Comfort:** Create less noise and comfort is high during walking

### CONS-

**Time:** Walking on gratings might be noisy.

**Weight:** Walking on grating might be uncomfortable due to its surface.

**Flexibility:** Difficult to modify after completion of the work.

**Concrete Design:** Concrete floor increases the loads acting on ground slab and foundation due to its heavy self-weight





# Logistics Systems Steelworks

## *Resin (Wooden) Deck Flooring*

### PROS+

**Comfort:** More comfortable for walking

**Weight:** Less weight which results in less earthquake induced loads.

**Installation:** Easy to install and implement.

**Cost:** Economical material compared to steel and concrete

**Modification:** Easy to modify at site if required

### CONS-

**Durability:** Limited or low durability against wearing under heavy loads

**Fire:** Wooden is flammable material.

**Lifespan:** Has a limited lifespan.

**Capacity:** Wooden decks has low or moderate load carrying capacity

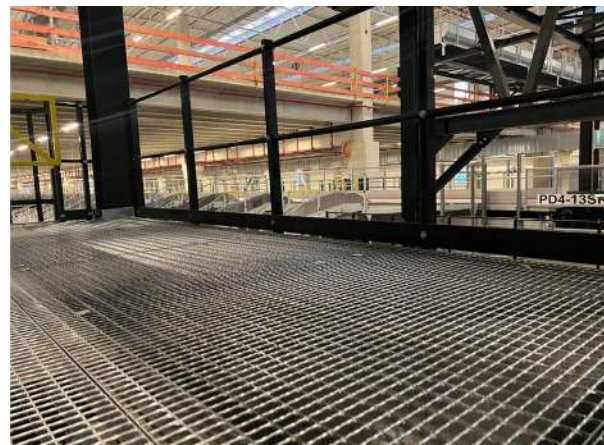
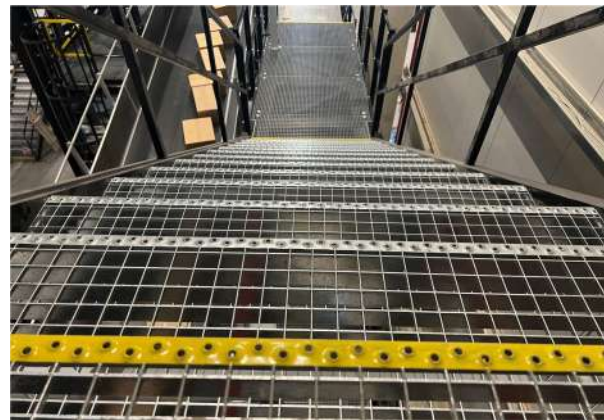
**Resistance:** Easy to modify at site if required





# Logistics Systems Steelworks

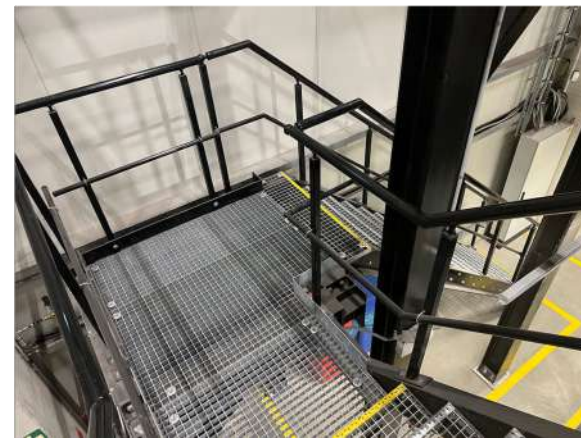
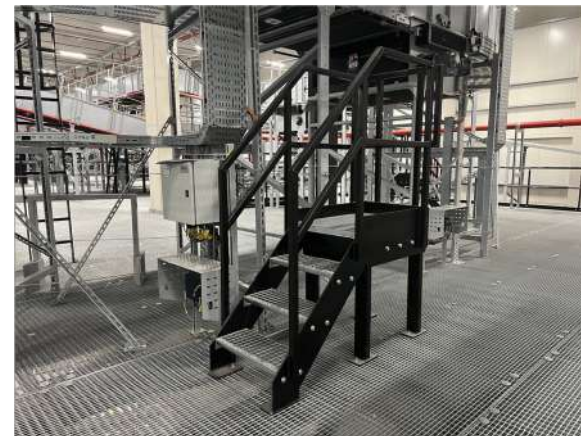
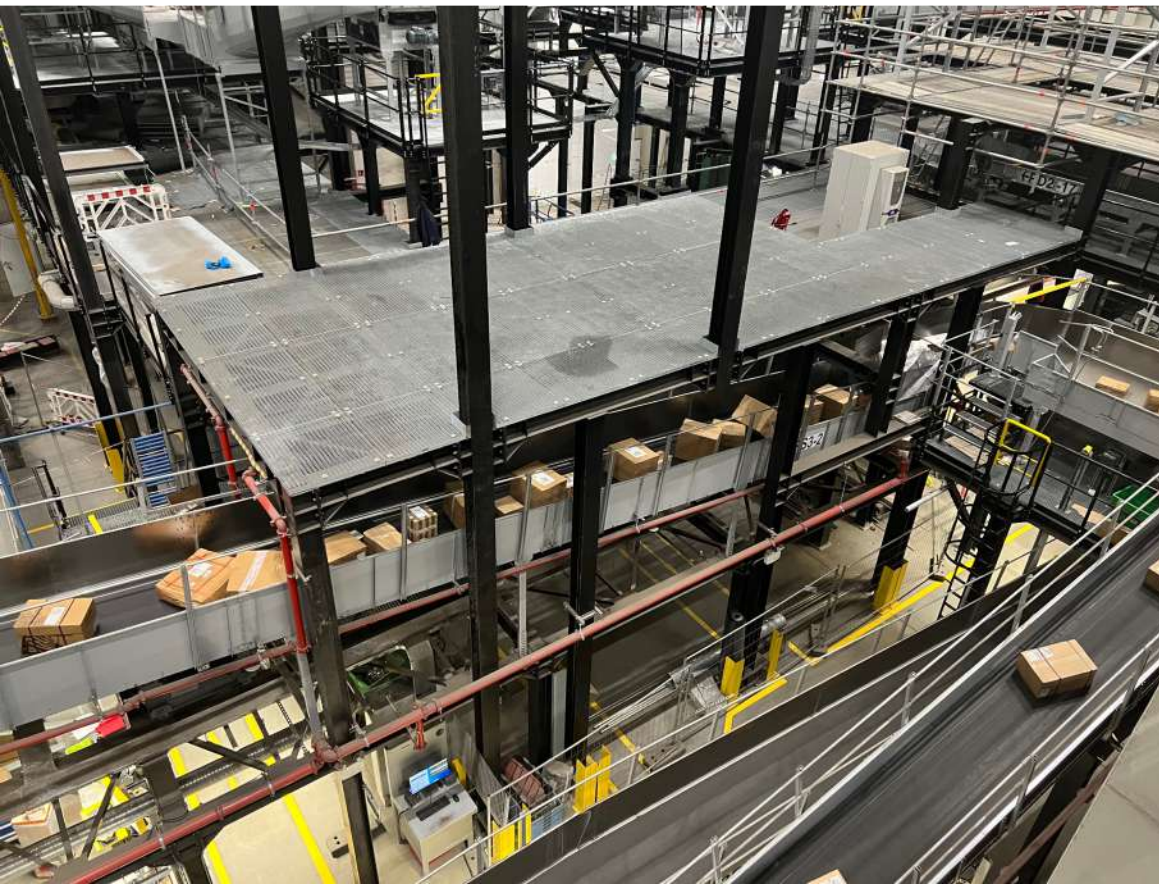
*Langenhagen Logistics Center, Hannover, Germany*





# Logistics Systems Steelworks

*Langenhagen Logistics Center, Hannover, Germany*





# Logistics Systems Steelworks

*Langenhagen Logistics Center, Hannover, Germany*





# Logistics Systems Steelworks

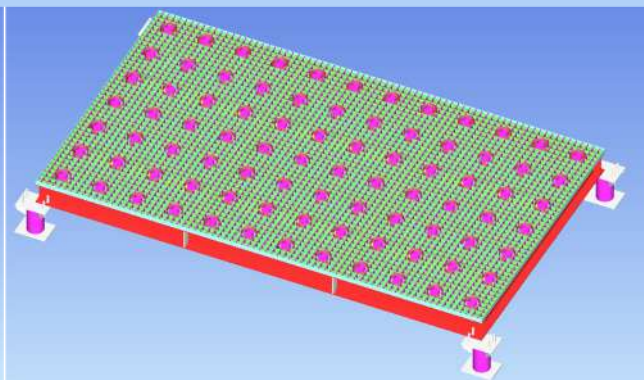
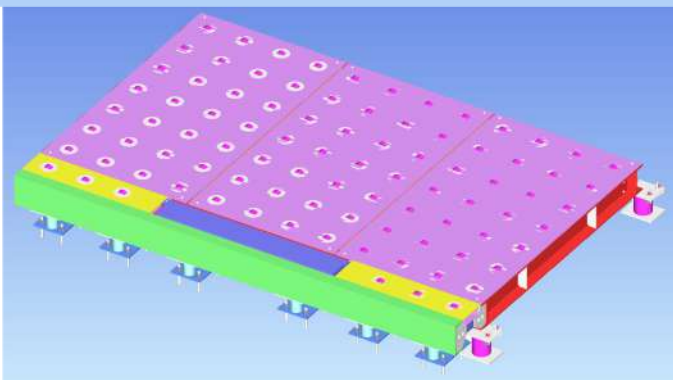
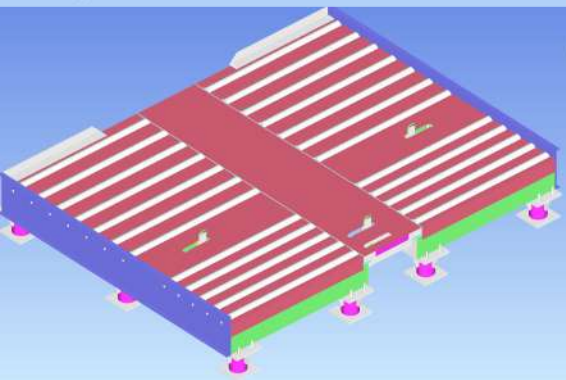
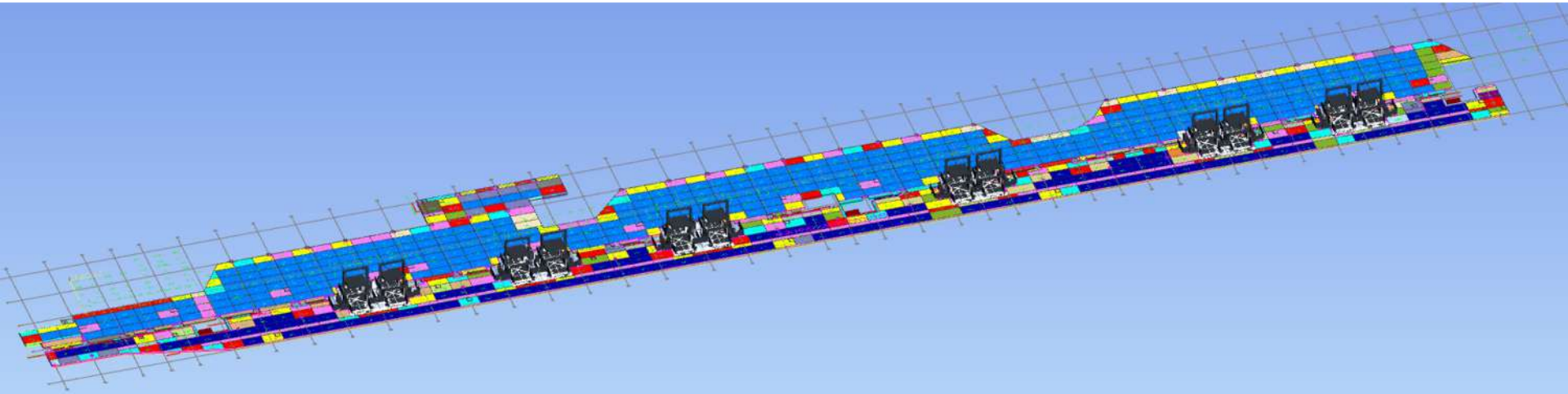
*Langenhagen Logistics Center, Hannover, Germany*





# Logistics Systems Steelworks

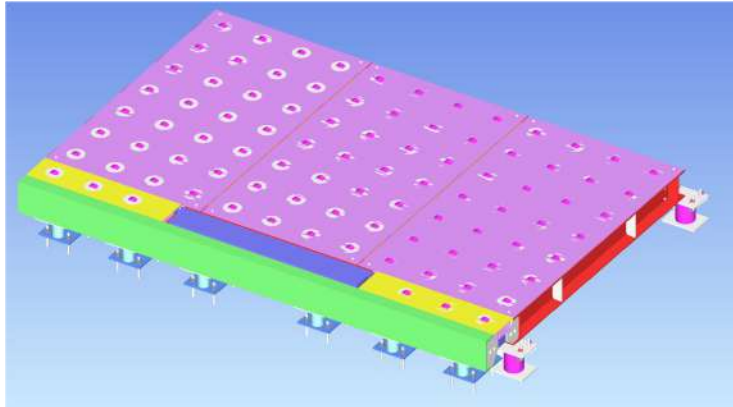
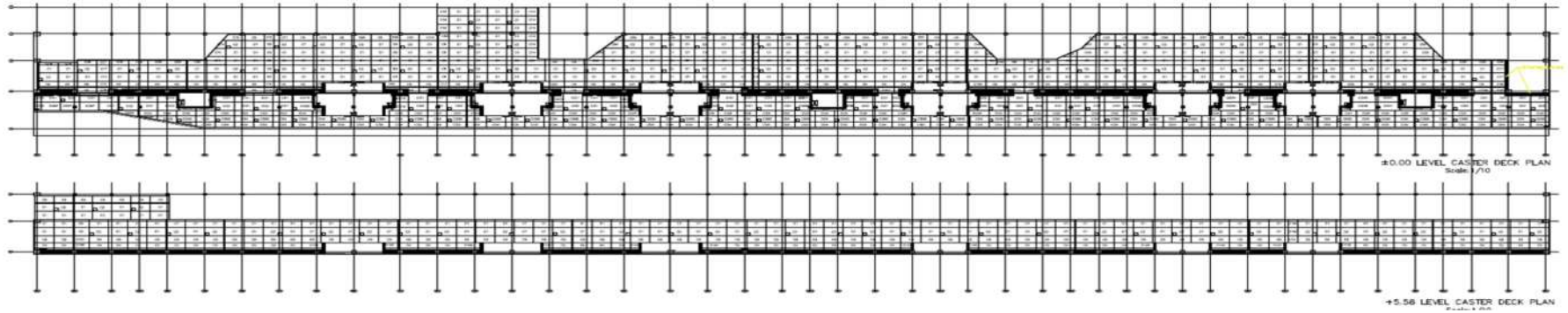
*Cologne-Bonn (CGN) Logistics Center, Cologne, Germany*





# Logistics Systems Steelworks

*Cologne-Bonn (CGN) Logistics Center, Cologne, Germany*





# Logistics Systems Steelworks

*Cologne-Bonn (CGN) Logistics Center, Cologne, Germany*





# Logistics Systems Steelworks

*Cologne-Bonn (CGN) Logistics Center, Cologne, Germany*





# Solar Carports





# Why Solar Carports?



**Protects** vehicles **against snow, rain, dirt** and **poor weather conditions**

Great investment with **little to no maintenance and repair** required

**Charging of electric vehicles** at EV-Charging Stations

Helps **reduce the carbon footprint**

Can be applied to large areas of commercial open-parking spaces, which can lead to **generating energy and income for the owner**

Energy can be stored in batteries and **even used at nights**

Excess/unused power **can be sold back to the grid**, generating income





# Why POLARKON?

Offering **standardized** solar carport models

Also offering **client-specific** architectural designs

Unique solutions for **50-250 kg/m<sup>2</sup> snow loads**

**RAL-scale paint applications** for every project

**Hot-dip galvanization** for surface protection



**Fast deliveries** from POLARKON stocks for each carport model

**Rapid installations** across Europe with POLARKON site teams

**Competitive prices** for design, engineering, fabrication and installation services



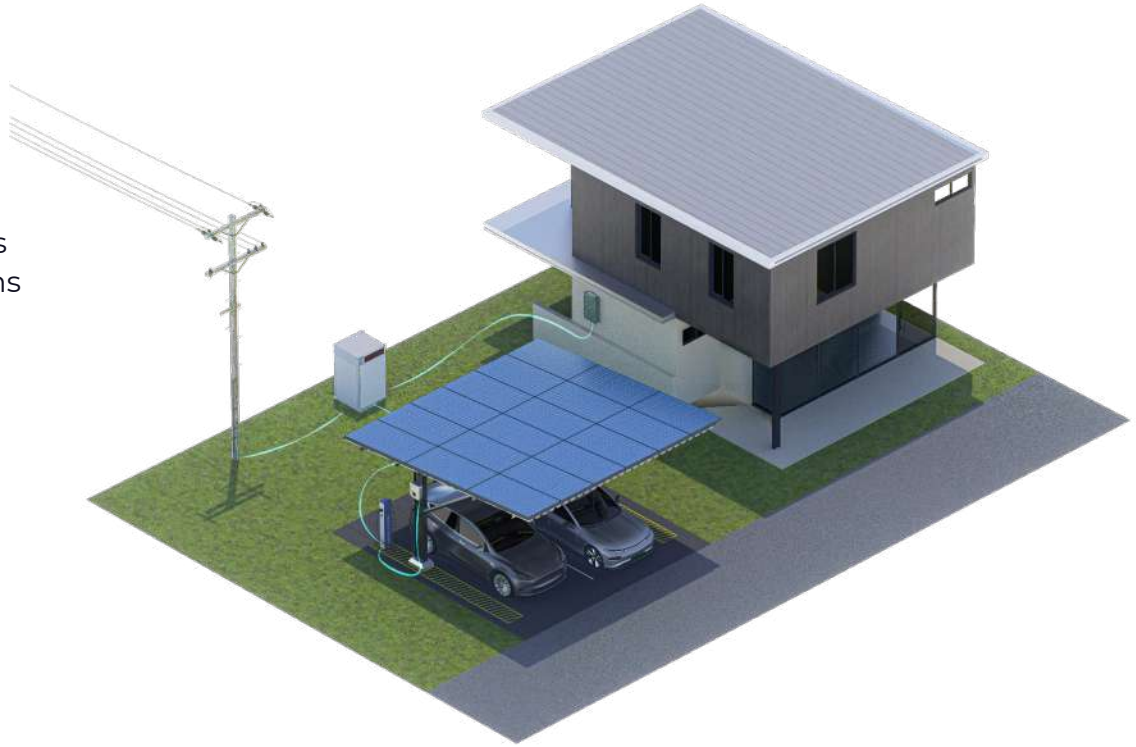
# Offered Services

## Structural Steel Services

- Structural design & engineering
- Customer-specific designs
- Obtaining construction permits & approvals
- Foundation & base designs with applications
- Rapid deliveries from shelf
- System Installations

## Photovoltaics Services

- Electrical & photovoltaics projects design
- Photovoltaics permits & approvals
- Components supplies
- Fast deliveries
- System Installation
- Tests & System commissioning



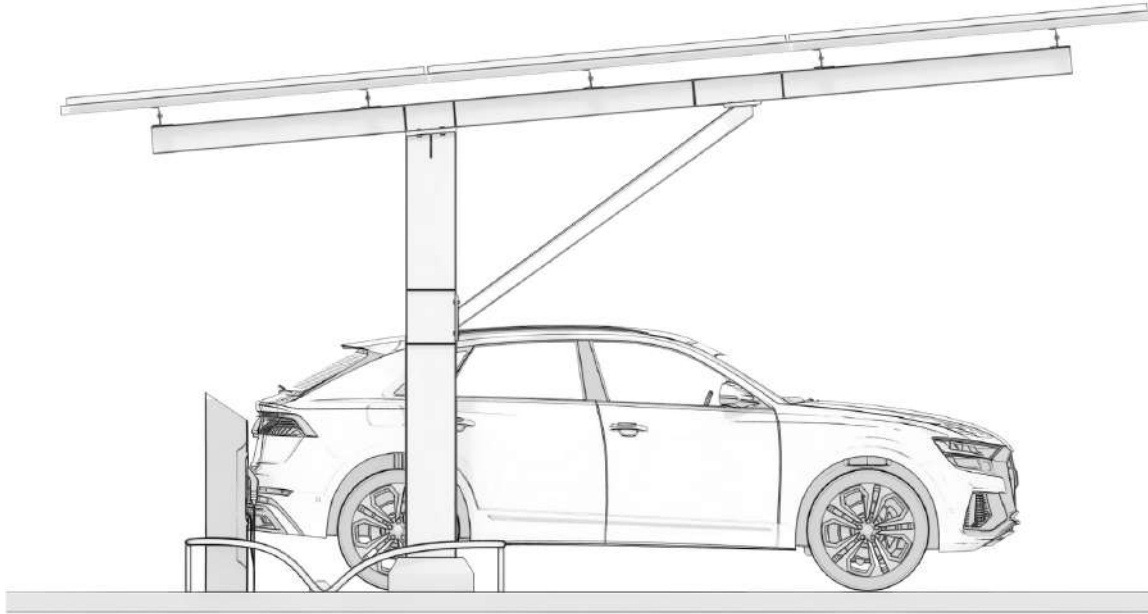


## L TYPE *(single-row)*





# L TYPE *(single-row)*



## Technical Information

Row Type: **Single**

Column Heights: **2,55m to 3,06m**

Unit Area: **17,24 m<sup>2</sup>/parking bay**

Energy Generation/Parking Area:  
**3,60 – 3,90 kWp**

Suitable For: **All Weathers and  
Locations**

For snow loads **up to 200 kg/m<sup>2</sup>**, screw piling foundation alternative on L TYPE models provide better solution, faster implementation and reduced costs.

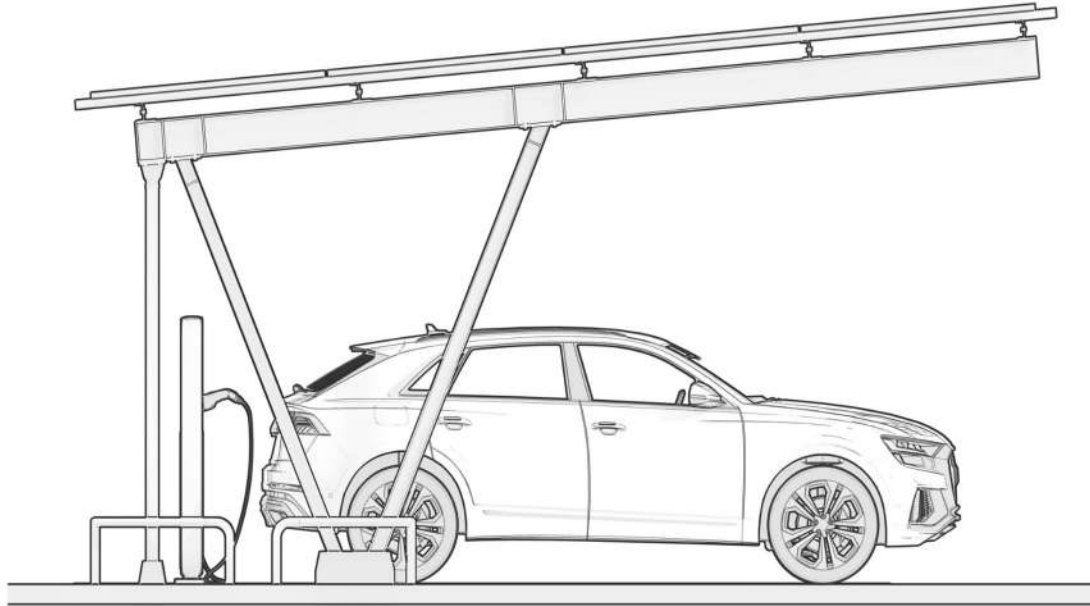


## N TYPE *(single-row)*





## N TYPE *(single-row)*



### Technical Information

Row Type: **Single**

Column Heights: **2,55m to 3,06m**

Unit Area: **17,24 m<sup>2</sup>/parking bay**

Energy Generation/Parking Area:  
**3,60 – 3,90 kWp**

Suitable For: **All Weathers and Locations**

For snow loads **up to 50 kg/m<sup>2</sup>**, screw piling foundation alternative on N TYPE models provide better solution, faster implementation and reduced costs.

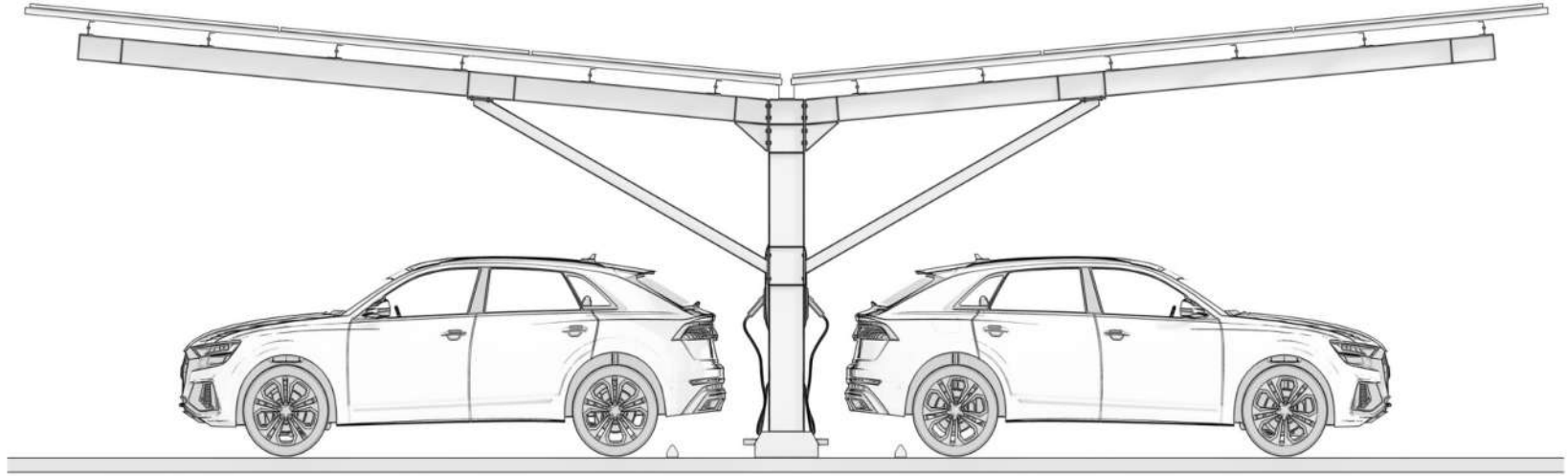


## T TYPE *(double-row)*





# T TYPE *(double-row)*



## Technical Information

Row Type: **Double**  
Column Heights: **3,33m**  
Unit Area: **17,24 m<sup>2</sup>/parking bay**

Energy Generation/Parking Area:  
**3,60 – 3,90 kWp**  
Suitable For: **All Weathers and Locations**

For snow loads **up to 150 kg/m<sup>2</sup>**, screw piling foundation alternative on T TYPE models provide better solution, faster implementation and reduced costs.

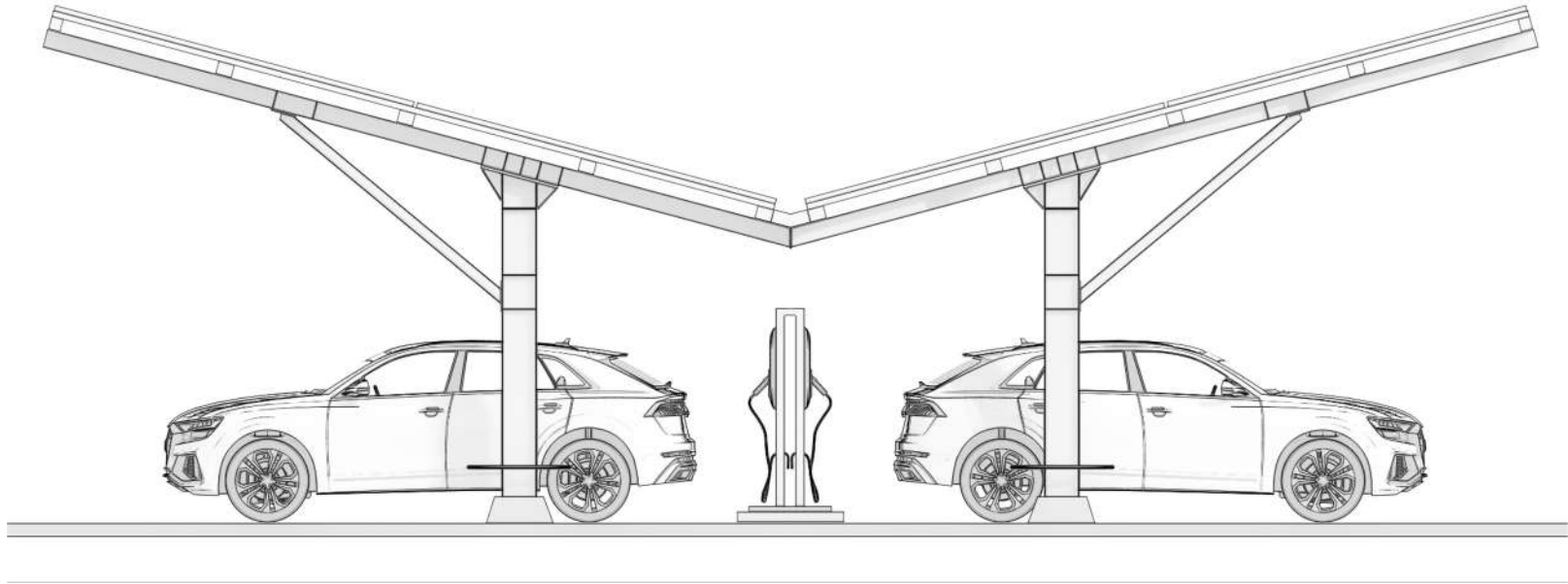


## PI TYPE *(double-row)*





# PI TYPE *(double-row)*



## Technical Information

Row Type: **Double**  
Column Heights: **3,06m**  
Unit Area: **19,02 m<sup>2</sup>/parking bay**

Energy Generation/Parking Area:  
**4,00 – 4,30 kWp**  
Suitable For: **All Weathers and Locations**

For snow loads **up to 100 kg/m<sup>2</sup>**, screw piling foundation alternative on PI TYPE models provide better solution, faster implementation and reduced costs.

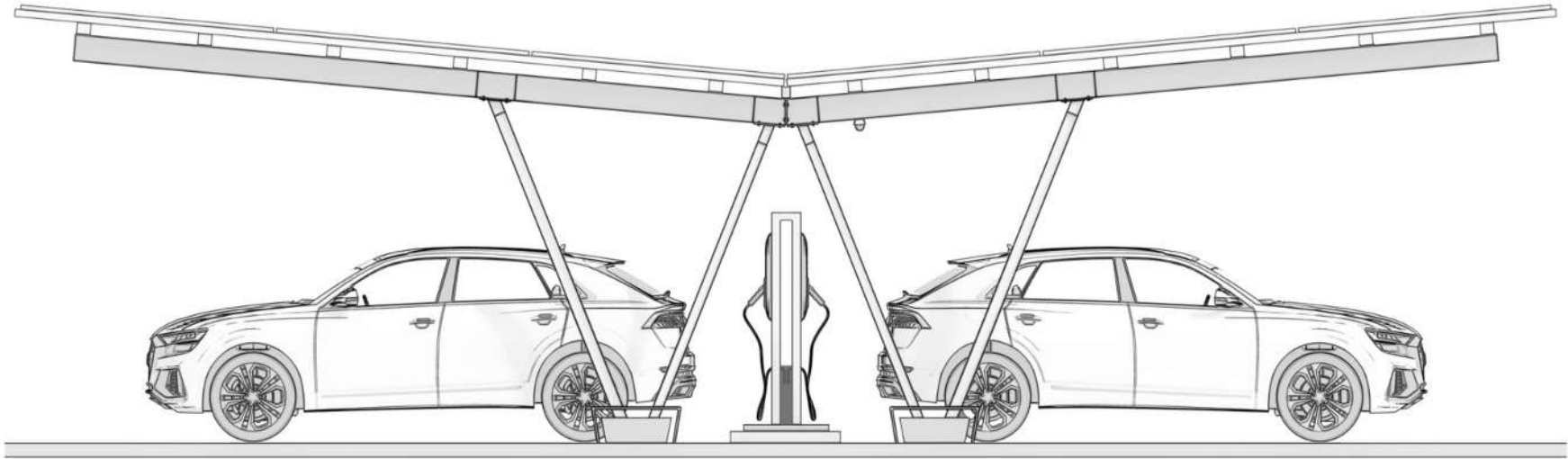


## W TYPE *(double-row)*





# W TYPE *(double-row)*



## Technical Information

Row Type: **Double**  
Column Heights: **3,06m**  
Unit Area: **19,02 m<sup>2</sup>/parking bay**

Energy Generation/Parking Area:  
**4,00 – 4,30 kWp**  
Suitable For: **All Weathers and Locations**

For snow loads **up to 100 kg/m<sup>2</sup>**, screw piling foundation alternative on W TYPE models provide better solution, faster implementation and reduced costs.



# Parking Storage Areas *(space frame)*





# Parking Storage Areas

## (Space Frame)

**Lightweight solution** for substantially greater parking areas, mostly used for vehicle storage

Optimum design for **larger distances in between columns**

Fast track project design with **computer-aided engineering**



Can also be implemented for LKWs, trucks, VANs and other tall vehicles with **adjustable minimum roof heights**

**Reduced carbon footprint** due to low material usage

**Fast-track fabrication** with **rapid installations** at the site

Adaptable for **reinforced concrete foundations**



# Customized Design & Optional Features



- EV-Charging Stations
- Anti-Corrosion Protection
- Surface Coating (from RAL-scale)
- Rooftop LED Lighting

POLARKON offers unique architectural design and customer-oriented solutions with respect to customers' requirements, space and uses.

With POLARKON's engineering, following components and/or options can be included;





# Foundation Design & Solutions

## Reinforced Concrete (R/C) Alternative

Better option for **uncultivated lands** to be built for parking spaces

Useful for large spaces to be covered as carports having **less amount of columns**

Advantageous for **rocky or gravelly soils**



## Screw Piling (FS) Alternative

Better option for **asphalt or paving stone grounds** to be built as carports

Advantageous for projects having **multiple spread-out/independent structures**

Fast-track implementation **suitable for large projects**





# Highlighted Projects





# Logistics Systems Steelworks

*Langenhagen Logistics Center, Hannover, Germany*

## Facts & Figures

Phase I - Dec. 2020 - Jun. 2021

Phase II - May. 2023 - Oct. 2024

Client: FORTNA 

**POLARKON Scope:** Design, Engineering, Fabrication and Installation of Steel Mezzanine Platforms, Handrails, Gratings, Ladders and Cages

Total Weight: **3.500 tons**

Total Platforms: **27.000 m<sup>2</sup>**

Steel Gratings: **23.000 m<sup>2</sup>**

Total Closed Deck: **4.000 m<sup>2</sup>**

Steel Handrails: **7.000 meters**

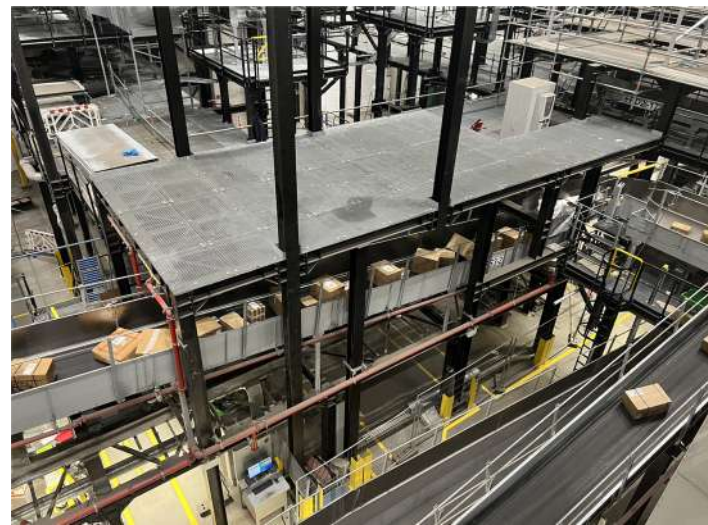
Steel Ladders: **380 pcs**





# Logistics Systems Steelworks

*Langenhagen Logistics Center, Hannover, Germany*





# Logistics Systems Steelworks

*Cologne-Bonn (CGN) Logistics Center, Cologne, Germany*

## Facts & Figures

**POLARKON's Scope:** Design, Engineering, Fabrication and Installation of Steel Casterdeck Systems

**Project Year:** 2021-2022

**Project Size:** 2.000 tons, 12.000 m<sup>2</sup>

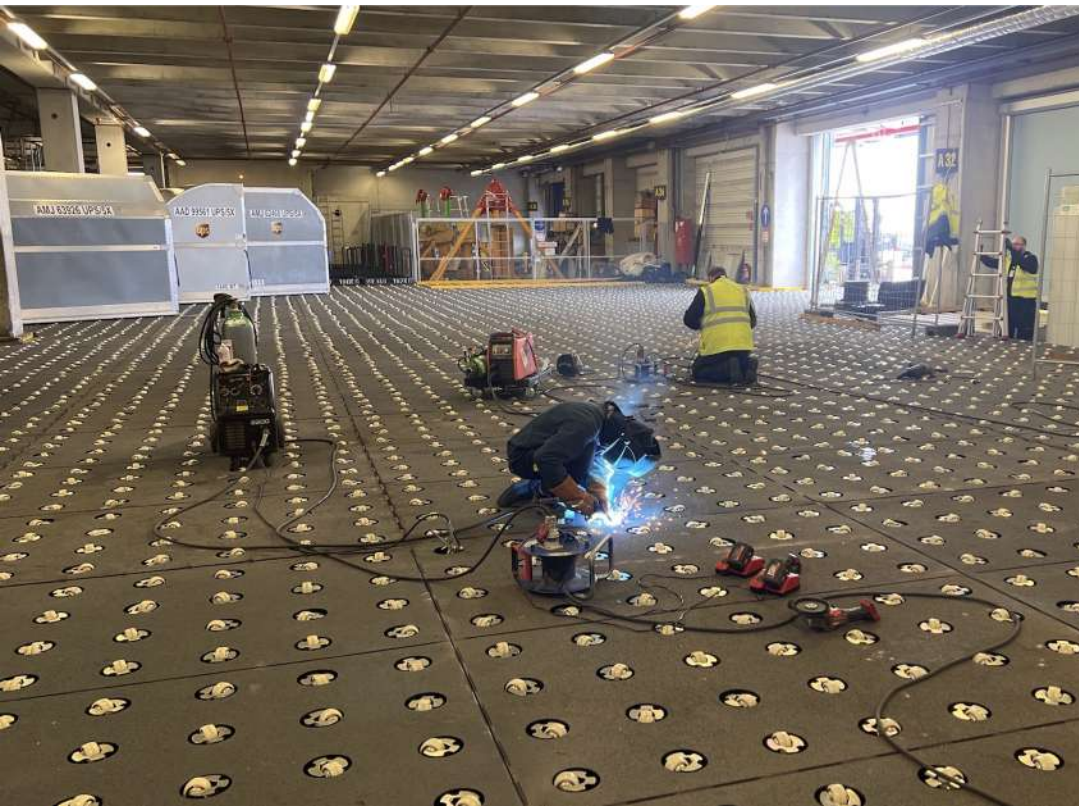
**Client:** 





# Logistics Systems Steelworks

*Cologne-Bonn (CGN) Logistics Center, Cologne, Germany*





# Logistics Systems Steelworks

*Trabzon International Airport (TZX), Trabzon, Türkiye*

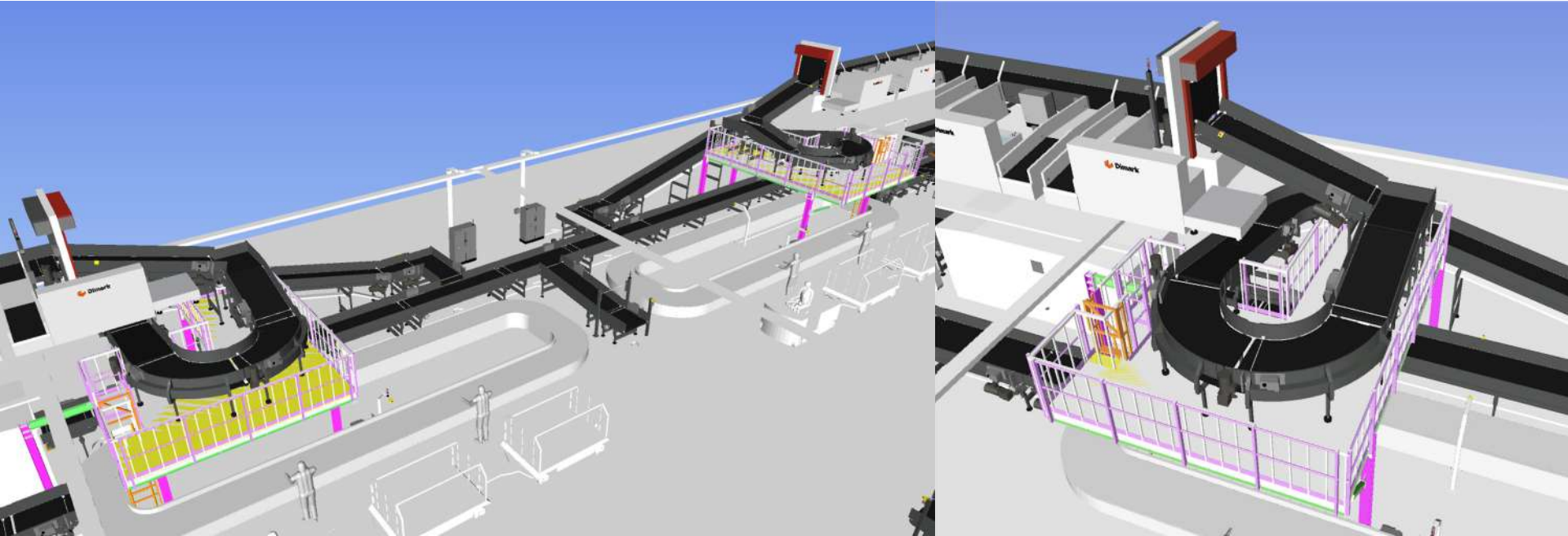
## Facts & Figures

**POLARKON's Scope:** Design, Engineering,  
Fabrication and Installation of Steel Mezzanine  
Systems

**Project Year:** 2025

**Project Size:** 2.500 m<sup>2</sup>

**Client:**  **Dimark**





# Conventional Steel Structures

## *Istanbul Airport (IST), Istanbul, Türkiye*

### Facts & Figures

**POLARKON's Scope:** Design, Engineering, Fabrication and Installation of Pier Structures (conventional steel and space frame)

**Project Year:** 2016-2019

**Project Size:** 10.000 tons, 145.000 m<sup>2</sup>

**Client:** Istanbul Airport 





# Conventional Steel Structures

*Istanbul Airport (IST), Istanbul, Türkiye*





# Conventional Steel Structures

## Izmir Airport (ADB), Izmir, Türkiye

### Facts & Figures

**POLARKON's Scope** Engineering, Fabrication and Installation of Conventional Steel Structures with "hidden bolts"

**Project Year:** 2013-2014

**Project Size:** 2.460 tons

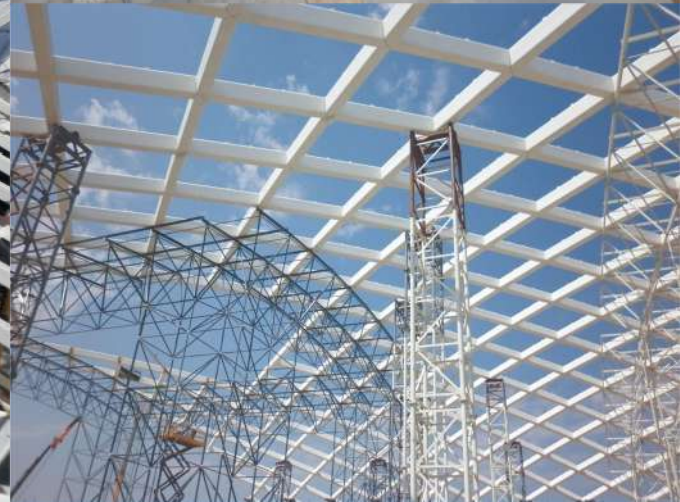
**Client:**   
Airports





# Conventional Steel Structures

*Izmir Airport (ADB), Izmir, Türkiye*





# Conventional Steel Structures

## *Erzincan Airport (ERC), Erzincan, Türkiye*

### Facts & Figures

**POLARKON's Scope:** Design, Engineering, Fabrication and Installation of Conventional Structural Steel and Facade/Roof Claddings

**Project Year:** 2009-2010

**Project Size:** 2.600 tons

**Client:**   
Airports





# Conventional Steel Structures

*Erzincan Airport (ERC), Erzincan, Türkiye*





# Conventional Steel Structures

## *Al Rashid Shopping Center, Abha, Saudi Arabia*

### Facts & Figures

**POLARKON's Scope:** Design, Engineering, Fabrication and Installation of Conventional Structural Steel

**Project Year:** 2015

**Project Size:** 7.000 m<sup>2</sup>

**Client:**   
ARTAR





# Conventional Steel Structures

*Al Rashid Shopping Center, Abha, Saudi Arabia*





# Space Frame Structures

## *Kayseri Airport (ASR), Kayseri, Türkiye*

### Facts & Figures

**POLARKON's Scope:** Design, Engineering, Fabrication and Installation of Space Frame Structures

**Project Year:** 2022

**Project Size:** 15.000 m<sup>2</sup>

**Client:** SERA  
GROUP





# Space Frame Structures

*Kayseri Airport (ASR), Kayseri, Türkiye*





# Space Frame Structures

## *Sabah Al Salem Uni. Convocation Hall, Kuwait City, Kuwait*

### Facts & Figures

**POLARKON's Scope:** Design, Engineering, Fabrication and Installation of Space Frame Structures

**Project Year:** 2019-2020

**Project Size:** 11.000 m<sup>2</sup>

**Client:**



Combined Group  
Contracting CO.





# Space Frame Structures

*Sabah Al Salem Uni. Convocation Hall, Kuwait City, Kuwait*





# Space Frame Structures

## *Al Shaheed Park III Theatre Building, Kuwait City, Kuwait*

### Facts & Figures

**POLARKON's Scope:** Engineering, Fabrication and Installation of Space Frame Structures

**Project Year:** 2021-2022

**Project Size:** 15.400 m<sup>2</sup>

**Client:**  **AL HANI GROUP**  
مجموعة الهاني





# Space Frame Structures

*Al Shaheed Park III Theatre Building, Kuwait City, Kuwait*





# Space Frame Structures

## *Soma Thermal Power Plant, Manisa, Türkiye*

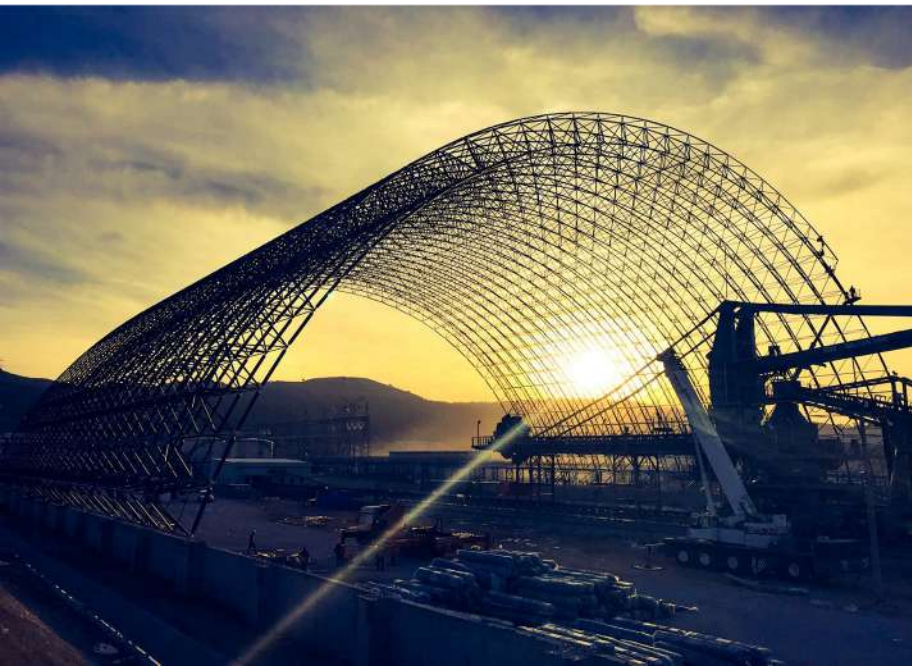
### Facts & Figures

**POLARKON's Scope:** Design, Engineering, Fabrication and Installation of Space Frame Structures

**Project Year:** 2018-2019

**Project Size:** 16.000 m<sup>2</sup>

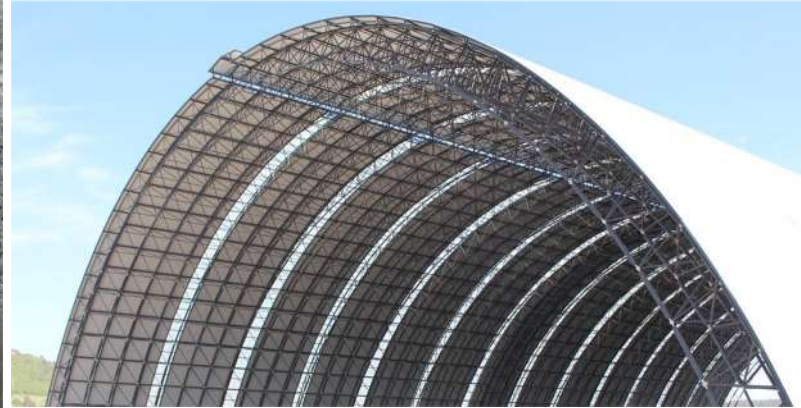
**Client:** 





# Space Frame Structures

*Soma Thermal Power Plant, Manisa, Türkiye*





# Space Frame Structures

## *GAIN Park Stadium, Alanya, Türkiye*

### Facts & Figures

**POLARKON's Scope:** Design, Engineering, Fabrication and Installation of Space Frame Structures

**Project Year:** 2011

**Project Size:** 8.500 m<sup>2</sup>

**Client:**





# Space Frame Structures

## *GAIN Park Stadium, Alanya, Türkiye*





# Space Frame Structures

## *Istanbul Airport (IST) Cargo City, Istanbul, Türkiye*

### Facts & Figures

**POLARKON's Scope:** Design, Engineering, Fabrication and Installation of Space Frame Structures

**Project Year:** 2018

**Project Size:** 20.000 m<sup>2</sup>

**Client:** Istanbul Airport 





# Space Frame Structures

*Istanbul Airport (IST) Cargo City, Istanbul, Türkiye*





# Space Frame Structures

## *Eskisehir University Sports Hall, Eskisehir, Türkiye*

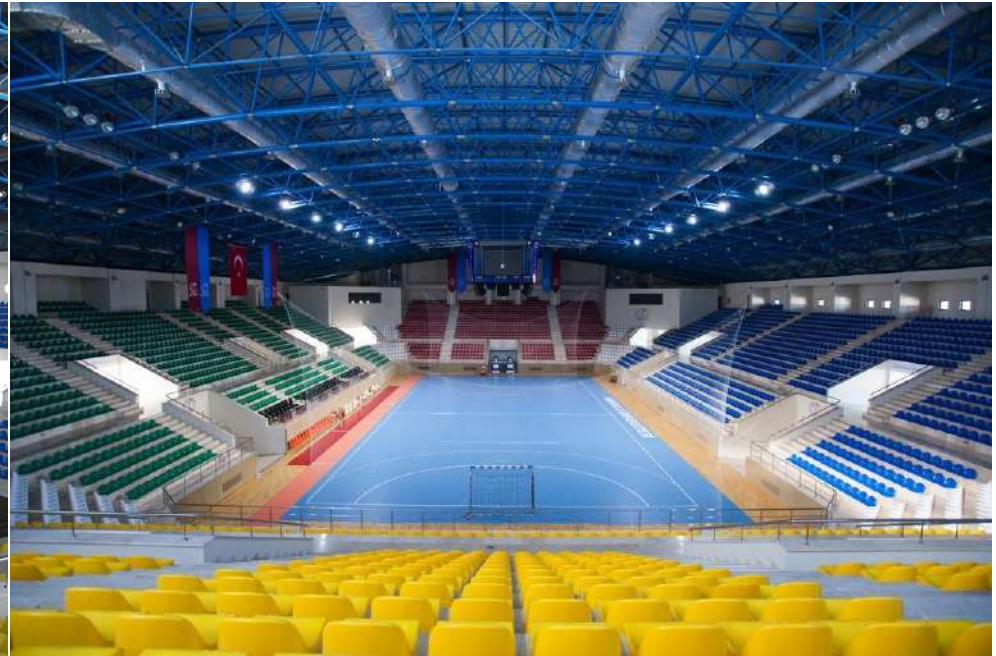
### Facts & Figures

**POLARKON's Scope:** Design, Engineering, Fabrication and Installation of Space Frame Structures

**Project Year:** 2009

**Project Size:** 9.000 m<sup>2</sup>

**Client:**  **ANADOLU**  
UNİVERSİTESİ





# Space Frame Structures

*Eskisehir University Sports Hall, Eskisehir, Türkiye*





# Space Frame Structures

## *Antalya EXPO Convention Center, Antalya, Türkiye*

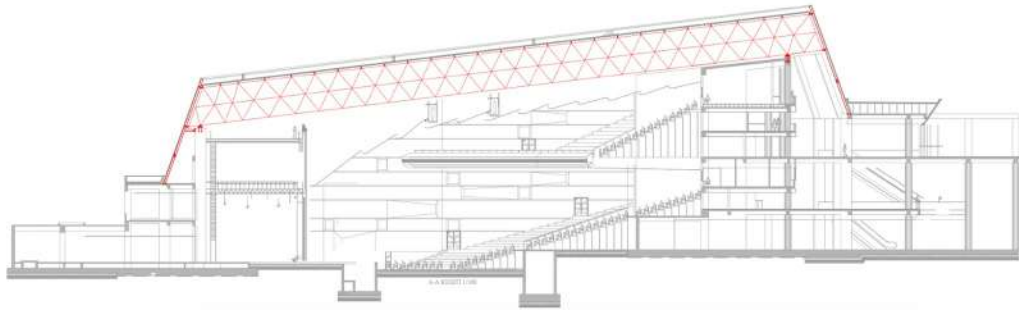
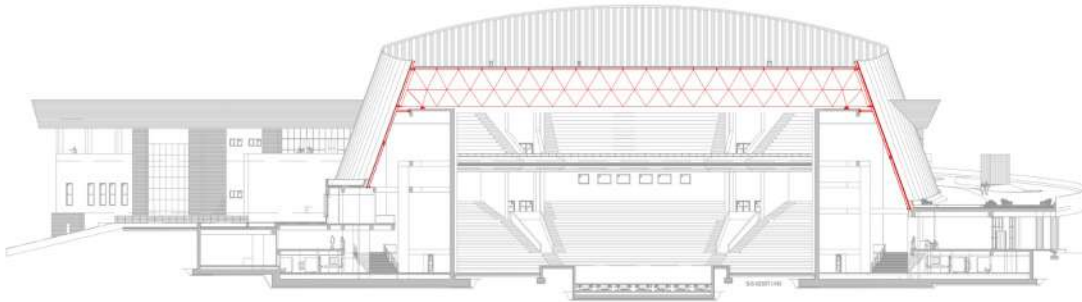
### Facts & Figures

**POLARKON's Scope:** Design, Engineering, Fabrication and Installation of Space Frame Structures

**Project Year:** 2018

**Project Size:** 12.000 m<sup>2</sup>

**Client:**  **TACA**





# Space Frame Structures

*Antalya EXPO Convention Center, Antalya, Türkiye*





# Space Frame Structures

## *Cement Plant Storage Hall, Bursa, Türkiye*

### Facts & Figures

**POLARKON's Scope:** Design, Engineering, Fabrication and Installation of Space Frame Structures

**Project Year:** 2024

**Project Size:** 7.050 m<sup>2</sup>

**Client:** 





# Space Frame Structures

*Cement Plant Storage Hall, Bursa, Türkiye*





# General Contracting Works

## *UPS Gateway Building, Istanbul, Türkiye*

### Facts & Figures

**POLARKON's Scope:** General Contracting Works

**Project Year:** 2018

**Project Size:** 12.000 m<sup>2</sup>

**Client:**  **LEED-Certified**





# General Contracting Works

## *JCB Service Station Building, Ankara, Türkiye*

### Facts & Figures

**POLARKON's Scope:** General Contracting Works

**Project Year:** 2013

**Project Size:** 7.500 m<sup>2</sup>

**Client:**  **LEED-Certified**





# General Contracting Works

*JCB Service Station Building, Ankara, Türkiye*







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